# Signet 8750-1 pH/ORP Transmitter

# 

3-8750.090-1 Rev. H 06/10 English



## **CAUTION!**

- Remove power to unit before wiring input and output connections.
- · Follow instructions carefully to avoid personal injury.



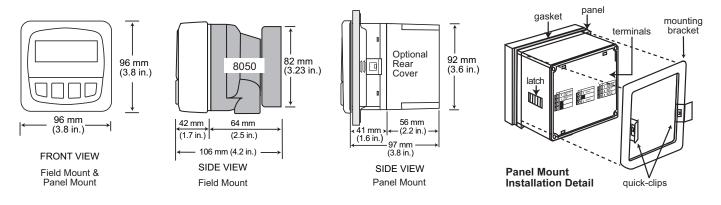
## 1. Installation

ProcessPro® transmitters are available in two styles: panel mount and field mount. The panel mount is supplied with the necessary hardware to install the transmitter. This manual includes complete panel mounting instructions.

Field mounting requires a separate mounting kit. The 3-8050 Universal kit enables the transmitter to be installed virtually anywhere. Detailed instructions for field installation options are included with the 3-8050 Universal kit.

## 1.1 Panel Installation

- 1. The panel mount transmitter is designed for installation using a 1/4 DIN Punch. For manual panel cutout, an adhesive template is provided as an installation guide. Recommended clearance on all sides between instruments is 1 inch.
- 2. Place gasket on instrument, and install in panel.
- 3. Slide mounting bracket over back of instrument until quick-clips snap into latches on side of instrument.
- 4. To remove, secure instrument temporarily with tape from front or grip from rear of instrument. DO NOT RELEASE. Press quick-clips outward and remove.



## 2. Specifications

## General

Compatibility:

Signet 2760, 2720 pH/ORP Preamplifier Signet 272X, 6X, 7X Electrodes Signet 2756, 2757 Wet -Tap Electrodes

Accuracy: ± 0.03 pH, ± 2 mV ORP

#### Material

Case: PBTPanel Case Gasket: Neoprene

Window: Polyurethane coated polycarbonate
 Keypad: Sealed 4-key silicone rubber
 Weight: Approx. 325g (12 oz.)

Display Alphanumeric 2 x 16 LCD
 Contrast: User selected, 5 levels

Update rate: 1 second

### **Electrical**

Power: 12 to 24 VDC ±10%, regulated, 21 mA max.
 Sensor Input Range:

• pH: 0.00 to 14.00 pH

Temp. (pH only) 3K Balco, -25 °C to 120 °C (-13 °F to 248 °F)

 ORP: -1000 to +2000 mV, isolated (10 KΩ I.D. resistance T+, T-)

## **Current Output:**

• 4 to 20 mA, isolated, fully adjustable and reversible

Max Loop Impedance: 50 Ω max. @ 12 V

325  $\Omega$  max. @ 18 V 600  $\Omega$  max. @ 24 V

• Update Rate: 0.5 seconds

Accuracy: ±0.03 mA @ 25 °C, 24 V

Open-Collector Output:

Isolated, 50 mA sink or source, 30 VDC max. pull-up voltage

Programmable for:

• Hi or Lo w/adjustable hysteresis

• Proportional Pulse (400 pulses per minute maximum)

#### **Environmental**

Operating Temperature: -10 °C to 70 °C (14 °F to 158 °F)
Storage Temperature: -15 °C to 80 °C (5 °F to 176 °F)
Relative Humidity: 0 to 95%, non-condensing
Maximum Altitude: 2000 m (6562 ft)

Maximum Altitude: 2000 m (6562 π)
 Enclosure: NEMA 4X/IP65 front

## Standards and Approvals

- CE, UL listed, CUL
- Manufactured under ISO 9001 and ISO 14001
- China RoHS (Go to www.gfsignet.com for details)

#### 3. Electrical Connections



Caution: Failure to fully open terminal jaws before removing wire may permanently damage instrument.

## Wiring Procedure

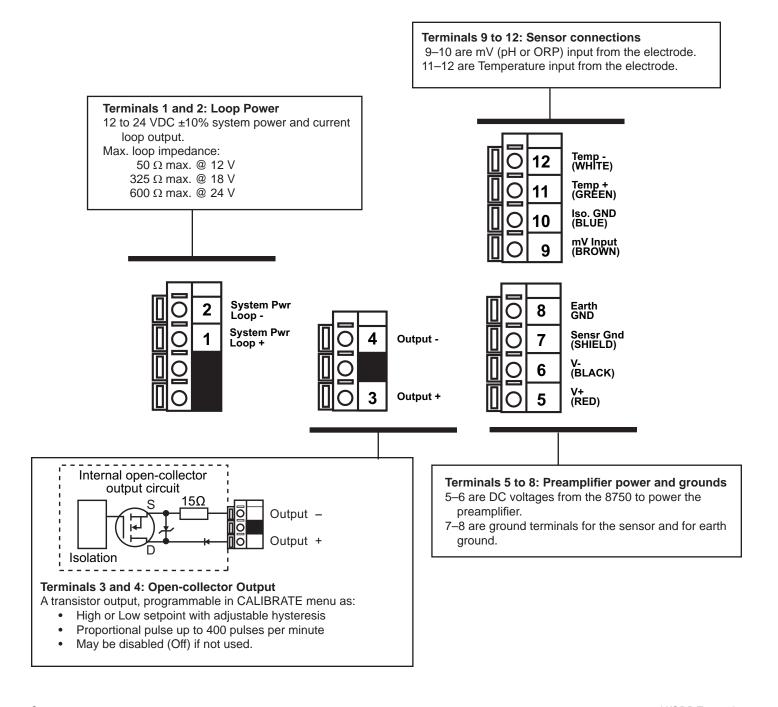
- 1. Remove 13–16 mm (0.5–0.625 in.) of insulation from wire end.
- 2. Press the orange terminal lever downward with a small screwdriver to open terminal jaws.
- 3. Insert exposed (non-insulated) wire end in terminal hole until it bottoms out.
- 4. Release orange terminal lever to secure wire in place. Gently pull on each wire to ensure a good connection.

## Wiring Removal Procedure

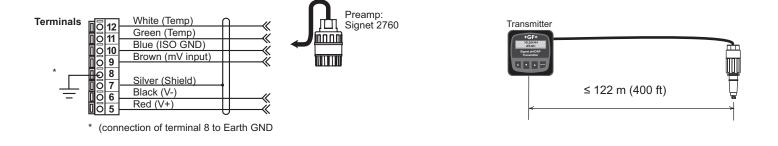
- 1. Press the orange terminal lever downward with a small screwdriver to open terminal jaws.
- 2. When fully open, remove wire from terminal.

## Wiring Tips:

- Do not route sensor cable in conduit containing AC power wiring. Electrical noise may interfere with sensor signal.
- · Routing sensor cable in grounded metal conduit will help prevent electrical noise and mechanical damage.
- Seal cable entry points to prevent moisture damage.
- Only one wire should be inserted into a terminal. Splice double wires outside the terminal.

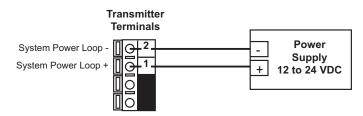


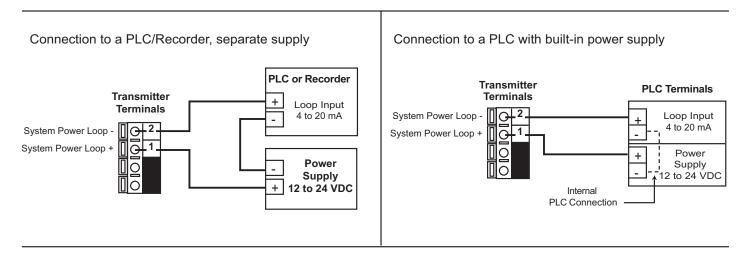
## 3.1 Sensor Input Connections



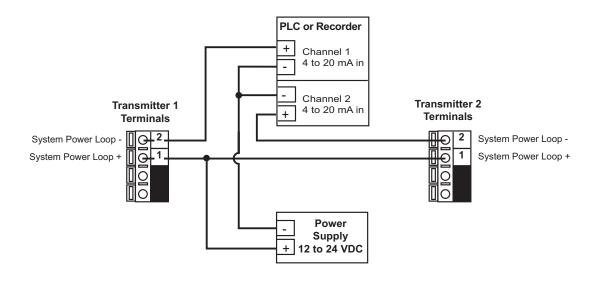
## 3.2 System Power/Loop Connections

Stand-alone application, no current loop used





Example: Two transmitters connected to PLC/Recorder with separate power supply



## 3.3 Open Collector Output

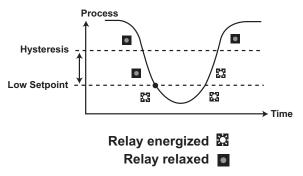
The Open Collector output can be used as a switch that responds when the process value moves above or below a setpoint, or it can be used to generate a pulsing signal with a rate proportional to the process value.

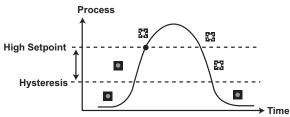
## • Low:

Output triggers when process variable is less than the setpoint. The output will relax when the process moves above the setpoint plus the hysteresis value.

## • High:

Output triggers when process variable is greater than the setpoint. The output will relax when the process variable moves below the setpoint plus the hysteresis value.



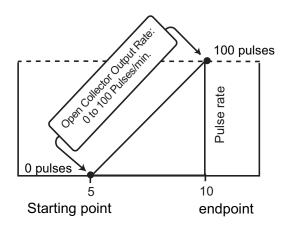


## Proportional Pulsing

The Open Collector output will generate a 100 mS pulse at the rate defined by settings in the CALIBRATE menu (see page 6).

In the example below:

- The output will be 0 pulses/min. at pH values less than 5.0.
- The output will be 50 pulses/min. at 7.5 pH.
- The output will be 100 pulses/min. at pH values above 10 pH.



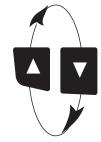
## **VIEW Menu**

- During normal operation, ProcessPro displays the VIEW menu.
- When using the CALIBRATE or OPTIONS menus, ProcessPro will return to the VIEW menu if no activity occurs for 10 minutes.
- To select the item you want displayed, press the UP or DOWN arrow keys. The items will scroll in a continuous loop. Changing the display selection does not interrupt system operations.
- No key code is necessary to change display selection.
- Output settings cannot be edited from the VIEW menu.



## View Menu for pH

Display	Description
7.00 pH 12.6 °C	Monitor the Temperature input from the sensor. This is the permanent view display.



## All of the displays below are temporary. The permanent display will return after ten minutes.

Input: 307 mV	Monitor the millivolt input from the electrode. Use this display to determine the relative condition of your electrode during periodic calibration.  (7 pH buffer = 0 mV, ±50 mV)
------------------	---

Loop Output: 14.16 mA	Monitor the 4 to 20 mA Loop output.
Last CAL: 04-20-07 >	Monitor date for scheduled maintenance or date of last calibration.

EASY	EasyCal is the fastest and simplest periodic calibration method. Requires 4 pH, 7
CAL: >	pH and 10 pH (any two).

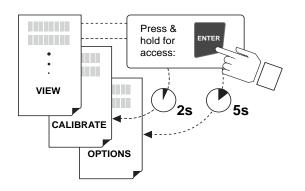
# **ProcessPro Editing Procedure:**

## Step 1. Press and hold ENTER key:

- · 2 seconds to select the CALIBRATE menu
- 5 seconds to select the OPTIONS menu.
- Step 2. The Key Code is UP-UP-DOWN keys in sequence.
  - After entering the Key Code, the display will show the first item in the selected menu.
- Step 3. Scroll menu with UP or DOWN arrow keys.
- Step 4. Press RIGHT ARROW key to select menu item to be edited.
  - The first display element will begin flashing.
- **Step 5.** Press UP or DOWN keys to edit the flashing element.
  - RIGHT ARROW key advances the flashing element.
- **Step 6.** Press ENTER key to save the new setting and return to Step 3.

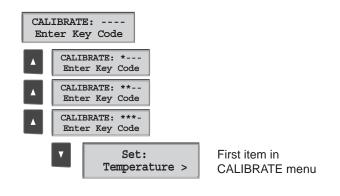
## Notes on Step 1:

- · The View Menu is normally displayed.
- The CALIBRATE and OPTIONS menus require a KEY CODE.



## Notes on Step 2:

If no key is pressed for 5 minutes while display is showing "Enter Key Code", the display will return to the VIEW menu.



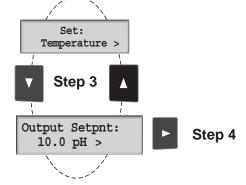
## Notes on Steps 3 and 4:

- Refer to pages 6 and 7 for complete listing of menu items and their use.
- From the Step 3 display, pressing the UP and DOWN keys simultaneously will return the display to the VIEW menu.
- If no key is pressed for 10 minutes, display will also return to the VIEW menu.



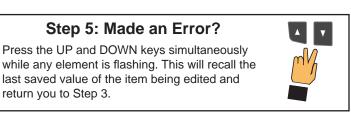
# Step 3: Finished Editing?

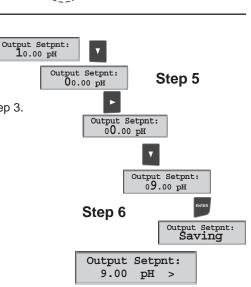
Press the UP and DOWN keys simultaneously after saving the last setting to return to normal operation.



## Notes on Steps 5 and 6:

- · All output functions remain active during editing.
- Only the flashing element can be edited.
- RIGHT ARROW key advances the flashing element in a continuous loop.
- · Edited value is effective immediately after pressing ENTER key.
- If no key is pressed for 10 minutes unit will restore the last saved value and return to step 3.
- Step 6 (pressing ENTER key) always returns you to Step 3.
- Repeat steps 3-6 until all editing is completed.





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# Calibrate Menu for pH

Display (Factory settings shown	1)	Description
Set:		Provides a maximum 25 °C offset to match temperature measurement to external reference.
Temperature	>	
Set: Standard	>	Applies a linear offset to the pH measurement. The ideal value is the average pH of your application. (A sample of your application at process temperature is recommended.)
Standard		
Set: Slope	>	Applies a slope to the pH measurement. The slope value and the standard value must be at least 2 pH units apart.  The ideal values are the minimum and maximum values of your process.
1		The lacet values are the minimum and maximum values of your process.
Loop Range: pH $0.00 \rightarrow 14.00$	>	Select the minimum and maximum values for the 4 to 20 mA Current loop output.
Output Source:		Select pH or Temperature as the source for the Open Collector Output.
рН	>	
Output Mode:		Select the mode of operation for the Open Collector output: High, Low or proportional Pulse. The signal may be disabled if not in use.
Low	>	
Output Setpnt: 4.00 pH	>	In Low or High Mode, the Open Collector output will be activated when the pH reaches this value.
Output Hys: 0.50 pH	>	In Low or High mode, the Open Collector output will be deactivated at Setpoint ± Hysteresis, depending on High or Low Setpoint selection (see details on page 4).
<u>*</u>		
Output Range: pH $4.00 \rightarrow 8.00$	>	If the output is in PULSE mode, set the start and end point of the range and also set the maximum pulse rate. (The maximum PULSE rate setting is 400 pulses per minute.)
Output PlsRate:		The combined Output Range and Pulse rate settings shown here indicate: "Start pulsing when the pH value is 4 and increase the pulse rate up to the maximum of 120
120 Pulses/min	>	pulses per minute when the pH value reaches 8".
Last CAL:		Use this "note pad" to record important dates, such as annual recertification or scheduled
04-20-09	>	maintenance.

## EasyCal Procedure - pH

- This procedure simplifies system calibration using standard 4.0, 7.0, 10.0 pH buffers only. If these pH buffers are not available, calibrate the system via the CALIBRATE menu, using the STANDARD and SLOPE settings.
- Access the CALIBRATE menu and set sensor temperature before performing EasyCal for new electrode installations.
- Access EasyCal menu from the view menu.

EASY CAL: ----Enter Key Code Press UP, UP, UP, DOWN buttons in sequence to enter menu, \*\*\*\*\* will appear during code entry.

To Calibrate:	Response:	To Accept:
Place Sensor in pH Buffer #1  Place electrode tip in first pH buffer pH 7.0 = 0 mV pH 4.0 = 177 pH 10 = -177 Limit ± 50 mV	Allow for stabilization  30 seconds*	* 6.90 pH -005 mV ENTER to accept  * 7.00 pH -005 mV
Place Sensor in pH Buffer #2  Place electrode tip in second pH buffer.	Allow for stabilization 30 seconds*	Press ENTER to accept second buffer calibration.  * 4.00 pH +179 mV
To exit menus and return to VIEW press UP and DOWN button at the same time	Display returns to Menu in 10 minute when ENTER is p	Press <enter></enter>

Theoretical m	V values
pH @ 25 °C	mV
2	+296
3	+237
4	+177
5	+118
6	+59
7	+0
8	-59
9	-118
10	-177
11	-237
12	-296

Display (Factory settings shown)	Description	
Contrast:	Adjust the LCD contrast for best viewing. A setting of 1 is lower contrast, 5 is higher. Select lower contrast if the display is in warmer ambient surroundings.	
Averaging: Off	OFF provides the most instantaneous output response to changes in input value.  LOW averaging = 4 seconds, HIGH averaging = 8 seconds of input signal.	
Output Active: Low	Active HIGH: This setting is used to turn a device (pump, valve) ON at the setpoint. Active LOW: This setting is used to turn a device OFF at the setpoint.	
Temp Display:  °C	Select temperature units: °C or °F.	
Loop Adjust: 4.00 mA	Adjust the minimum and maximum current output. The display value represents the precise current output.  Adjustment limits:	
Loop Adjust: 20.00 mA	3.80 mA < 4.00 mA > 5.00 mA     19.00 mA < 20.00 mA > 21.00 mA     Use this setting to match the 8750 loop output to any external device.	
Test Loop:	Press UP or DOWN keys to manually order any output current value from 3.6 mA to 21.00 mA to test current loop output.	
Test Output:	Press UP or DOWN keys to manually toggle the state of the OPEN COLLECTOR output.	

# **Calibrate Menu for ORP**

Display (Factory settings shown)		Description		
Set:		Applies a linear calibration to the ORP measurement. The Slope value and the Standard values must be at least 30 mV apart in order to have an acceptable calibration value. To		
Standard	>	achieve a 2-point calibration, both Standard and Slope calibrations must be done.		
Set:		Applies a linear calibration to the ORP measurement. The Slope and the Standard values		
Slope	>	must be at least 30 mV apart in order to have an acceptable calibration value. To achieve a 2-point calibration, both Standard and Slope calibrations must be done.		
		Soloot the minimum and maximum OPP values for the 4 to 20 m/ Current loop output		
Loop Range: mV		Select the minimum and maximum ORP values for the 4 to 20 mA Current loop output. Minimum range is -1000 mV; Maximum range is +2000 mV.		
-1000 → +1000	>			
Output Mode:		Select the desired mode of operation for the Open Collector output: High, Low or		
_		proportional Pulse. The signal may also be disabled if not in use.		
Off	>			
Output Setpnt:		In Low or High Mode, the Open Collector output will be deactivated when the ORP reaches this value.		
-500 mV	>	ulis value.		
		In Low or High mode, the Open Collector output will be deactivated at Setpoint ±		
Output Hys:		Hysteresis, depending on High or Low Setpoint selection (see details on page 4).		
10 mV	>			
Output Range: mV				
-500 → +500	>	If the output is in PULSE mode, set the start and end point of the range and also set the maximum pulse rate (the maximum PULSE rate setting is 400 pulses per minute).		
Output PlsRate:		The combined Output Range and Pulse rate settings shown here indicate:  "Start pulsing when the ORP value is -500 and increase the pulse rate up to the maximum		
120 pulses/min	>	of 120 pulses per minute when the ORP value reaches +500".		
T				
Last Cal:		Use this "note pad" to record important dates, such as annual recertification or scheduled		
04-20-07	>	maintenance.		

## EasyCal Procedure - ORP

- This procedure simplifies system calibration using standard 4.0 pH and 7.0 pH buffers **saturated with Quinhydrone**. To calibrate using any other ORP buffer solutions, use the Standard and Slope functions in the CALIBRATE menu.
- · Access EasyCal menu from the view menu.

EASY CAL: ----Enter Key Code

Press UP, UP, UP, DOWN buttons in sequence to enter menu, \*\*\*\* will appear during code entry.

To Calibrate:		Response:	To Accept
Place Sensor in ORP Buffer #1  Place electrode tip in first pH buffer;  pH 7.0 87 mV pH 4.0 264 mV	Allo	ORP: + 84 mV put: + 82 mV  w for stabilization  30 seconds*	**ORP: + 84 Input: + 82 ENTER to acc **ORP: + 87 Input: + 82
Place Sensor in ORP Buffer #2  Place electrode tip in second (different) pH buffer.  pH 4.0 264 mV pH 7.0 87 mV	Allo	ORP: +262 mV put: +260 mV  w for stabilization  00 seconds*	***ORP: +262 Input: +260 Press ENTER to acc second buffer ca ***ORP: +264 Input: +260
To exit menus and return to VIEW press UP and DOWN button at the same time		Display returns to Menu in 10 minute when ENTER is p	es or Press <el< td=""></el<>

For best results, gently stir the submerged electrode for approximately 5 seconds during the stabilization period. Large temperature differences from process fluids to buffers may require longer stabilization time.

## Technical notes:

The difference between the actual mV and value shown is a good indication of the condition of the electrode.

Differences in excess of 50 mV may indicate a need to service the electrode.

# **Options Menu for ORP**

Display (Factory settings shown)		Description	
Contrast: 3	>	Adjust the LCD contrast for best viewing. A setting of 1 is lower contrast, 5 is higher. Select lower contrast if the display is in warmer ambient surroundings.	
Averaging: Off	>	OFF provides the most instantaneous output response to changes in input value.  LOW averaging = 4 seconds, HIGH averaging = 8 seconds of input signal.  Longer averaging produces more stable display and output response.	
Output Active: Low	>	Active HIGH: This setting is used to turn a device (pump, valve) ON at the setpoint.  Active LOW: This setting is used to turn a device OFF at the setpoint.	
Loop 1 Adjust:			
4.00 mA	>	Adjust the minimum and maximum current output. The display value represents the precise current output.  Adjustment limits:	
Loop 1 Adjust:		<ul> <li>3.80 mA &lt; 4.00 mA &gt; 5.00 mA</li> <li>19.00 mA &lt; 20.00 mA &gt; 21.00 mA</li> </ul>	
20.00 mA	>	Use this setting to match the 8750 loop output to any external device.	
Test Loop1:	>	Press UP or DOWN keys to manually order any output current value from 3.6 mA to 21.00 mA to test current loop output.	
Test Output1:		Press UP or DOWN keys to manually toggle the state of the open collector output.	

# Troubleshooting - pH

Display Condition	Possible causes	Suggested Solutions
During EasyCal: "Out of Range Use Manual CAL"	<ol> <li>Required 4, 7 or 10 buffers not being used.</li> <li>Sensor is depleted too severely to use EasyCal</li> </ol>	<ol> <li>Use pH 4, 7, 10 buffers</li> <li>Clean probe and retry EasyCal.</li> <li>Use Manual calibration for Standard and Slope if mV offset exceeds 50 mV.</li> </ol>
During EasyCal: "Same Buffer"	Sensor was not moved from buffer #1 to buffer #2.	<ol> <li>Place sensor in correct buffer solution.</li> <li>Use fresh buffer.</li> </ol>
During CALIBRATE Std: "Standard too close to Slope!"	pH Standard value within 2 pH units     of Slope value     pH Sensor efficiency is inadequate	<ol> <li>Use pH values at least 2 pH units apart.</li> <li>Clean pH sensor; replace if necessary</li> <li>Use fresh buffer.</li> </ol>
During CALIBRATE Slope: "Slope too close to Standard!"	pH Slope value within 2 pH units of Standard value     pH Sensor efficiency is inadequate	<ol> <li>Use pH values at least 2 pH units apart.</li> <li>Clean pH sensor; replace if necessary</li> <li>Use fresh buffer.</li> </ol>
During CALIBRATE: "Out of Range Check Sensor"	No temperature or mV signal from sensor detected.     No connection between pH sensor and preamplifier.	Check all wiring, contacts in preamplifier.     Verify sensor is securely installed.     Replace pH sensor.
During normal operation:  Constant "15.00 pH"  or  constant "0.00 pH"  with good temp value	mV input is less than 0 pH or greater than 15 pH.	Recalibrate system.     Replace pH sensor     Replace preamplifier.
During normal operation: "Check Sensor?"	No temperature or mV signal from sensor detected.     No connection between pH sensor and preamplifier.	Check all wiring, contacts in preamplifier.     Verify sensor is securely installed.     Replace pH sensor.

The mV value from the sensor when placed in a 7 pH buffer represents the sensor offset. Signet recommends servicing/replacing the sensor when the offset exceeds 50 mV.

The 3-2759 pH/ORP system tester allows simple system troubleshooting.

# **Troubleshooting - ORP**

Display Condition	Possible causes	Suggested Solutions
During EasyCal: "Out of Range Use Manual CAL"	Required 4, 7 buffers with quinhydrone not being used.     Sensor is depleted too severely to use EasyCal.	<ol> <li>Use pH 4, 7 buffers saturated with quinhydrone.</li> <li>Clean probe and retry EasyCal.</li> <li>Use Manual calibration for Standard and Slope if mV offset exceeds 50 mV.</li> </ol>
During EasyCal: "Same Buffer"	Sensor was not moved from buffer #1 to buffer #2.	Place sensor in correct buffer solution.     Use fresh buffer.
During CALIBRATE Std: "Standard too close to Slope!"	ORP Standard value within 120 mV of Slope value.     ORP Sensor efficiency is inadequate.	Use ORP values at least 120 mV apart.     Clean ORP sensor; replace if necessary.     Use fresh buffer.
During CALIBRATE Slope: "Slope too close to Standard!"	<ol> <li>ORP Slope value within 120 mV of Standard value.</li> <li>ORP Sensor efficiency is inadequate.</li> </ol>	Use ORP values at least 120 mV apart.     Clean ORP sensor; replace if necessary     Use fresh buffer.
During CALIBRATE: "Out of Range Check Sensor"	No mV signal or sensor id from sensor detected.     No connection between ORP sensor and preamplifier.	Check all wiring, contacts in preamplifier.     Verify sensor is securely installed.     Replace ORP sensor.
During normal operation:  Constant "-1000"  or  constant ""+2000"	mV input is less than -999 or greater than +1999.	<ol> <li>Recalibrate system.</li> <li>Replace ORP sensor.</li> <li>Replace preamplifier.</li> </ol>
During normal operation: "Check Sensor?"	No temperature or mV signal from sensor detected.     No connection between ORP sensor and preamplifier.	Check all wiring, contacts in preamplifier.     Verify sensor is securely installed.     Replace ORP sensor.

# Ordering Information Mfr. Part No. Code

IVIII. Fait NO.	Code	Description
3-8750-1	159 000 053	pH/ORP transmitter Field mount
3-8750-1P	159 000 054	pH/ORP transmitter Panel mount
3-8750-2	159 000 055	pH/ORP transmitter Field mount with relays
3-8750-2P	159 000 056	pH/ORP transmitter Panel mount with relays
3-8750-3	159 000 057	pH/ORP transmitter Field mount with single input/dual output
3-8750-3P	159 000 058	pH/ORP transmitter Panel mount with single input/dual output
Accessories		
Mfr. Part No.	Code	Description
3-2759	159 000 762	pH/ORP system tester (includes bypass adapter)
P31515-0P200	159 000 630	PVC Pipe Adapter
P31515-0C200	159 000 631	CPVC Pipe Adapter
P31515-0V200	159 000 459	PVDF Pipe Adapter
1220-0021	198 801 186	O-ring, FPM (standard)
1224-0021	198 820 006	O-ring, EPDM
1228-0021	198 820 007	O-ring, FPM
3-8050	159 000 184	Universal mounting kit
3-8050.395	159 000 186	Splashproof rear cover
3-8050.396	159 000 617	RC Filter kit (for relay use)
3-8052	159 000 188	3/4" Integral mounting kit
3-8052-1	159 000 755	3/4" NPT mount junction box
3-0000.596	159 000 641	Heavy duty wall mount bracket
3-0700.390	198 864 403	pH buffer kit (includes 4.0, 7.0, and 10.0 buffer powder)
3822-7004	159 001 581	pH 4 buffer solution, 1 pint (473 ml) bottle
3822-7007	159 001 582	pH 7 buffer solution, 1 pint (473 ml) bottle
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Description

3822-7010	159 001 583	pH 10 buffer solution, 1 pint (473 ml) bottle
3-2700.395	159 001 605	pH Calibration Kit: includes 3 Polypropylene cups, box used as cup stand, 1 pint pH 4.01, 1 pint pH 7.00
3822-7115	157 001 606	20 gm bottle Quinhydrone for ORP calibration (must use ph 4.01 and/or pH 7.00 buffer solutions)
3-8050.392 3-5000.598	159 000 640 198 840 225	1/4 DIN retrofit adapter Surface mount bracket
3-5000.399 3-9000.392	198 840 224 159 000 368	5 x 5 inch adapter kit Liquid-tight connector kit, 3 sets, 1/2 in. NPT
3-9000.392-1 3-9000.392-2	159 000 839 159 000 841	Liquid-tight connector kit, 1 set, 1/2 in. NPT Liquid-tight connector kit, 1 set, PG 13.5
7300-7524	159 000 687	24 VDC Power Supply 7.5 W, 300 mA
7300-1524 7300-3024	159 000 688 159 000 689	24 VDC Power Supply 15 W, 600 mA 24 VDC Power Supply 30 W, 1.3 A
7300-5024 7300-1024	159 000 690 159 000 691	24 VDC Power Supply 50 W, 2.1 A 24 VDC Power Supply 100 W, 4.2 A
1000 1021	100 000 001	21 V20 1 0001 Cupply 100 VI, 112 /



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