



CAUTION!

- Remove power to unit before wiring input and output connections.
- Follow instructions carefully to avoid personal injury.

Contents

1. Specifications
2. Installation
3. Electrical Connections
4. Menu Functions



1. Specifications

General

| | |
|------------------------|-----------------------------------|
| Compatibility: | Signet 2350 Temperature sensors |
| System accuracy: | ±0.5 °C with 2350 sensors |
| Enclosure: | |
| • Case: | PBT |
| • Panel case gasket: | Neoprene |
| • Window: | Polyurethane coated polycarbonate |
| • Keypad: | Sealed 4-key silicone rubber |
| • Weight: | Approx. 325 g (12 oz.) |
| Display: | |
| • Alphanumeric: | 2 x 16 LCD |
| • Display update rate: | 1 second |
| • Contrast: | User selected, 5 levels |

Electrical

| | |
|---------------------|--|
| Power: | 12 to 24 VDC ±10% regulated, 31 mA max current |
| Current output: | 4 to 20 mA, isolated, fully adjustable and reversible |
| Max loop impedance: | 50 Ω max. @ 12V 325 Ω max. @ 18V 600 Ω max. @ 24V |
| • Update rate: | 200 ms |
| • Output accuracy: | ±0.03 mA |

Open-collector output:

- Optically isolated, 50 mA max. sink
- 30 VDC maximum pull-up voltage.
- Programmable for:
 - High, Low with adjustable hysteresis
 - Pulse operation (maximum pulse rate: 400 pulses/min).

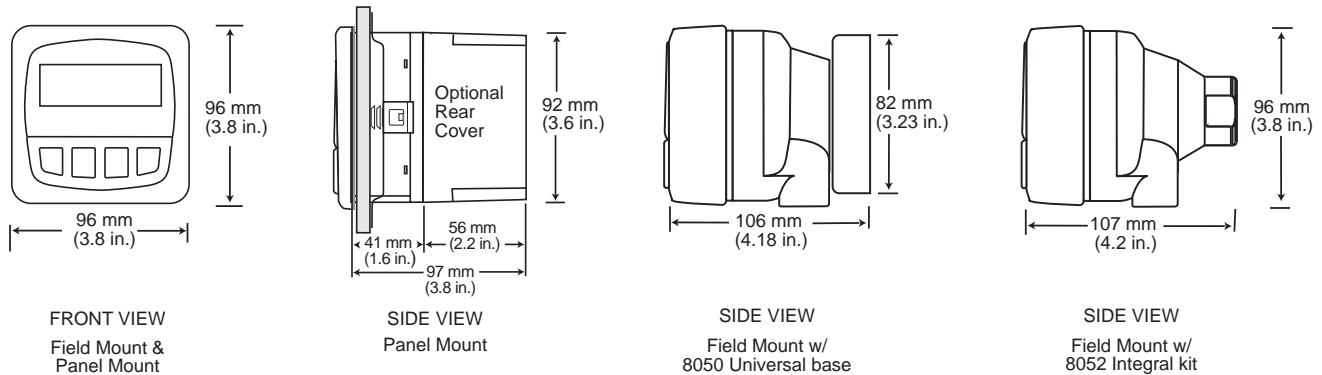
Environmental

- Operating temperature: -10 to 70 °C (14 to 158 °F)
- Storage temperature: -15 to 80 °C (5 to 176 °F)
- Relative humidity: 0 to 95%, non-condensing
- Maximum altitude: 2000 m (6562 ft)
- Insulation category: II
- Pollution degree: 2
- Rating: NEMA 4X/IP65 front

Standards and Approvals:

- CE, UL listed
- Immunity: EN50082-2
- Emissions: EN55011 Class B
- Manufactured under ISO 9001 and ISO 14001

China RoHS (Go to www.gfsignet.com for details)



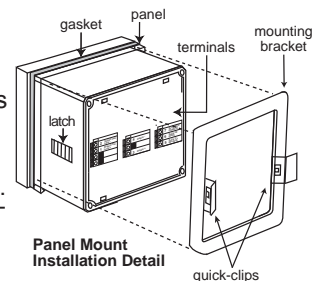
2. Installation

- ProcessPro transmitters are available in two styles: panel mount and field mount. The panel mount is supplied with the necessary hardware to install the transmitter. This manual includes complete panel mounting instructions.
- Field mounting requires one of two separate mounting kits. The 3-8052 integral kit joins the sensor and instrument together into a single package. The 3-8050 Universal kit enables the transmitter to be installed virtually anywhere.
- Detailed instructions for integral mounting or other field installation options are included with the 3-8052 Integral kit or the 3-8050 Universal kit.

2.1 Panel Installation

1. The panel mount transmitter is designed for installation using a 1/4 DIN Punch. For manual panel cutout, an adhesive template is provided as an installation guide. Recommended clearance on all sides between instruments is 1 inch.
2. Place gasket on instrument, and install in panel.
3. Slide mounting bracket over back of instrument until quick-clips snap into latches on side of instrument.
4. **To remove**, secure instrument temporarily with tape from front or grip from rear of instrument. **DO NOT RELEASE.**

Press quick-clips outward and remove.



3. Electrical Connections



Caution: Failure to fully open terminal jaws before removing wire may permanently damage instrument.

Wiring Procedure

1. Remove 0.5 - 0.625 in. (13-16 mm) of insulation from wire end.
2. Press the orange terminal lever downward with a small screwdriver to open terminal jaws.
3. Insert exposed (non-insulated) wire end in terminal hole until it bottoms out.
4. Release orange terminal lever to secure wire in place. Gently pull on each wire to ensure a good connection.



Wiring Removal Procedure

1. Press the orange terminal lever downward with a small screwdriver to open terminal jaws.
2. When fully open, remove wire from terminal.

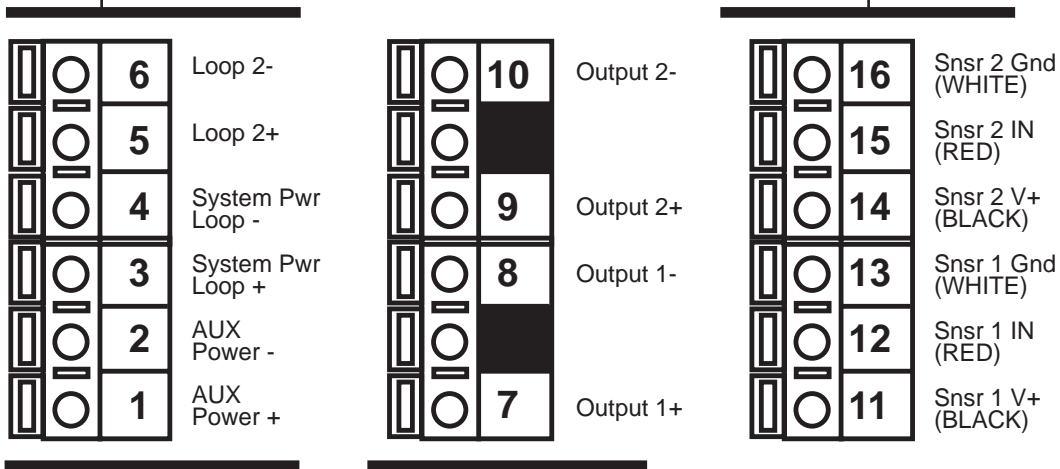
Wiring Tips:

- Do not route sensor cable in conduit containing AC power wiring. Electrical noise may interfere with sensor signal.
- Routing sensor cable in grounded metal conduit will help prevent electrical noise and mechanical damage.
- Seal cable entry points to prevent moisture damage.
- Only one wire should be inserted into a terminal. Splice double wires outside the terminal.
- If your system uses a single sensor, it must be located within 400 ft. (122 m) of the transmitter.
- If your system uses two sensors, the total length of cable connected to the transmitter is limited to 400 ft.
- The 3 conductors from a dual-sensor system can be tied together and then a single set of wires continued on to the transmitter.
- For best performance, ground the sensor SHIELD wire to a local earth ground at a point near the sensor.
(Experiment by connecting the sensor shield wire to different local ground points to identify best signal quality.)

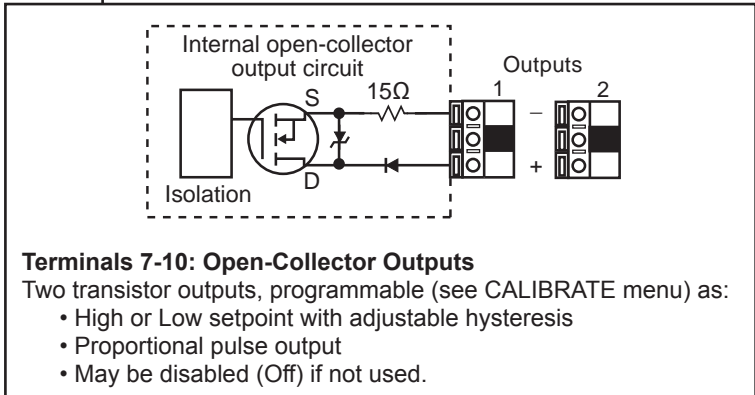
Terminals 3-4: Primary Loop Power
12-24 VDC $\pm 10\%$ system power and current loop connections.
SINGLE SENSOR system MUST use terminals 3-4.
Terminals 5-6: 12-24 VDC $\pm 10\%$
Power and current loop connections for second sensor.

- Maximum loop impedance:
50 Ω max. at 12 V
325 Ω max. at 18 V
600 Ω max. at 24V

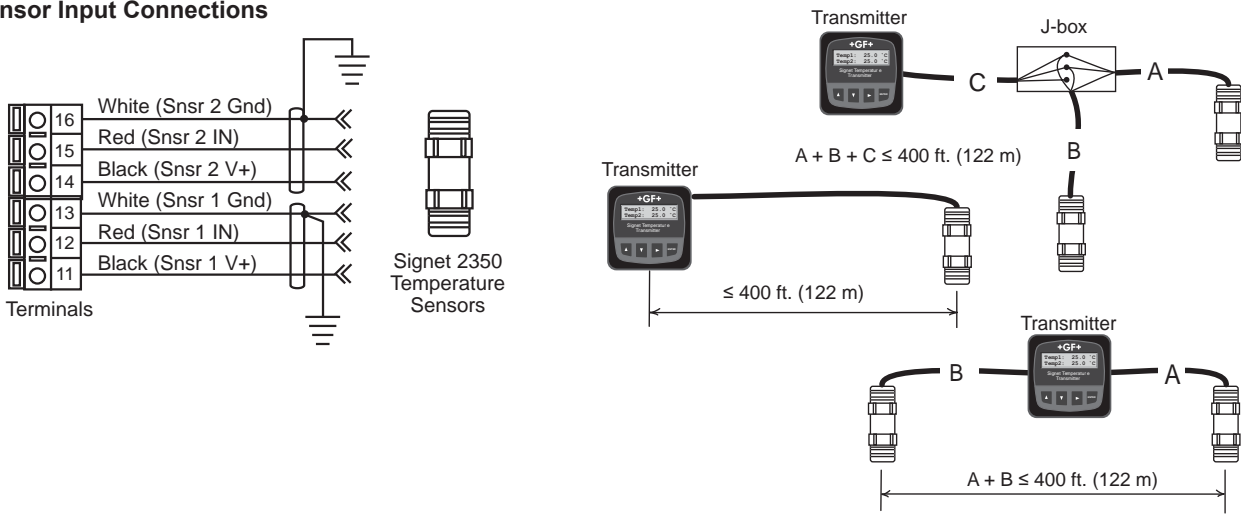
Terminals 11-16: Dual digital sensor inputs
See next page for more information.



Terminals 1-2: Auxiliary power is used only if two sensors are connected to the transmitter.

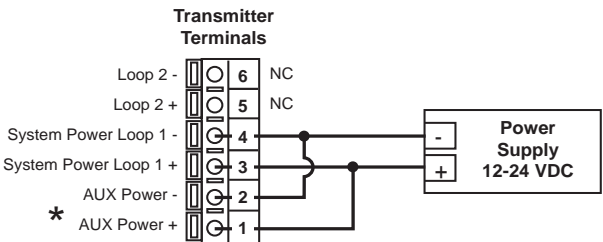


3.1 Sensor Input Connections



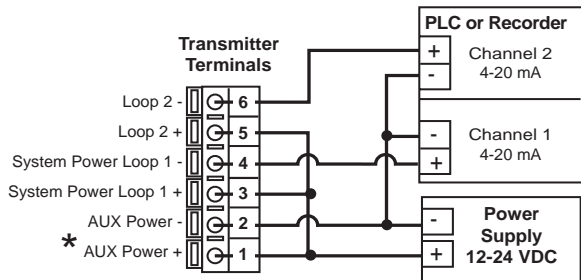
3.2 System Power/Loop Connections

Stand-alone application, no current loop used



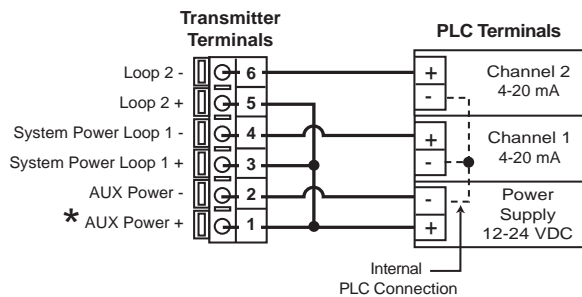
* AUX power required only where two sensors are used

Connection to a PLC/Recorder, separate supply



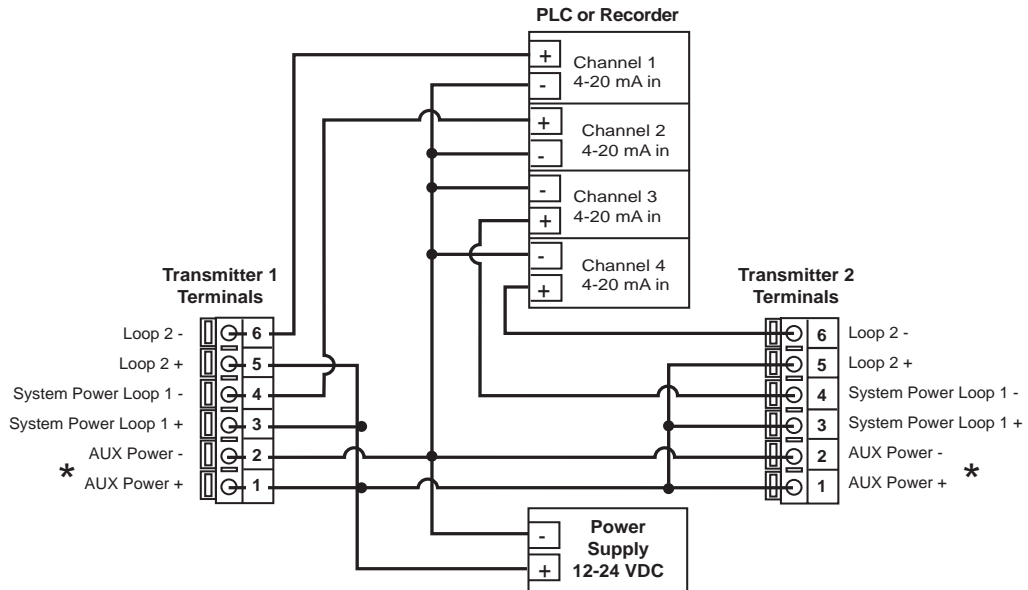
* AUX power required only where two sensors are used

Connection to a PLC with built-in power supply



* AUX power required only where two sensors are used

Example: Two transmitters connected to PLC/Recorder with separate power supply



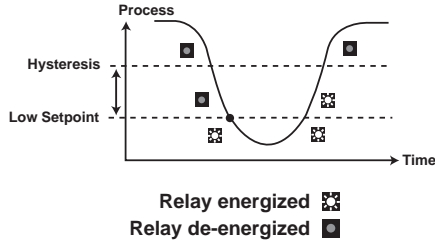
* AUX power required only where two sensors are used

3.3 Open Collector Output

The Open Collector output can be used as a switch that responds when the process value moves above or below a setpoint, or it can be used to generate a pulsing signal with a rate proportional to the process value.

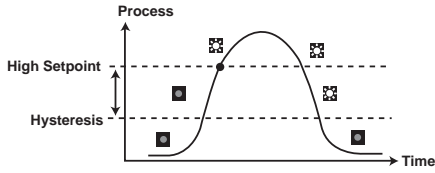
- **Low:**

Output energizes when process variable is less than the setpoint. The output de-energizes when the process variable moves above the setpoint plus the hysteresis value.



- **High:**

Output energizes when process variable is greater than the setpoint. The output de-energizes when the process variable moves below the setpoint plus the hysteresis value.



Delta Temperature (Differential Mode)

If two sensors are connected to the transmitter, the DELTA (Sensor 1 - Sensor 2) can be assigned to output. To enable differential mode, the selected output "Source" selection must be set to "DT".

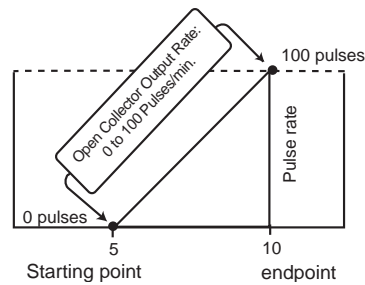
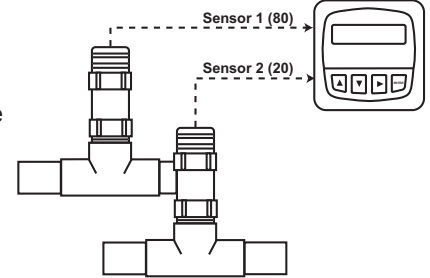
Sensor 1 must be equal to ID 1. If it is not, go to the Calibrate menu and switch the sensor id.

In the example below, Sensor 1 is measuring 80° while sensor 2 is measuring 20°. The delta is 60° (Sensor 1 - Sensor 2 = 60°)

To track the delta temperature using a 4-20 mA output:

Loop1 Source: DT
 Loop1 Range: 0-100
 Loop1: = 13.60 mA

To set a delta temperature setpoint using an Open Collector output:
 Output1 Source: DT
 Output1 Mode: Low
 Output1 Setpoint: 70
 Output1 = ON



- **Proportional Pulsing**

The Open Collector output will generate a 100 mS pulse at the rate defined by settings in the CALIBRATE menu (see page 6)

In the example:

- The output will be 0 pulses/min. at temperatures less than 5°.
- The output will be 50 pulses/min. at 7.5°.
- The output will be 100 pulses/min. at temperatures above 10°.

The starting point, endpoint and maximum pulse rate are selectable in the menu.

4. Menu Functions

- During normal operation, ProcessPro displays the VIEW menu.
- When editing CALIBRATE or OPTIONS menus, ProcessPro returns to the VIEW menu if no activity occurs for 10 minutes.
- To select a VIEW display, press the ▲ or ▼ keys. The selections will scroll in a continuous loop.
- Changing the display selection does not interrupt system operations.
- No key code is necessary to change display selection.
- Output settings cannot be edited from the VIEW menu.

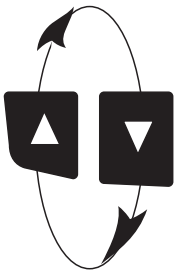


View Menu

| Display | Description |
|----------------------------------|---|
| Temp1: 28.7 °C Temp2: 19.5 °C | Monitor Temperature 1 and Temperature 2 simultaneously. This is the permanent view display. |
| DeltaTemperature: 9.2 °C | Monitor the delta temperature (Channel 1 rate - channel 2 rate = Delta Temperature). This is a permanent display. |

The displays below are temporary. After 10 minutes the display returns to the permanent display.

| | |
|---|--|
| Loop 1 Output: 12.00 mA Loop 2 Output: 7.65 mA | Monitor the 4 to 20 mA output for Loop 1 and 2. |
| Last CAL: 02-10-09 | Monitor date for scheduled maintenance or date of last calibration. (See description in Calibrate Menu.) |



ProcessPro Editing Procedure:

Step 1. Press and hold ENTER key:

- 2 seconds to select the CALIBRATE menu
- 5 seconds to select the OPTIONS menu.

Step 2. The Key Code is ▲-▲-▲-▼ keys in sequence.

- After entering the Key Code, the display will show the first item in the selected menu.

Step 3. Scroll menu with ▲ or ▼ arrow keys.

Step 4. Press ► key to select menu item to be edited.

- The first display element will begin flashing.

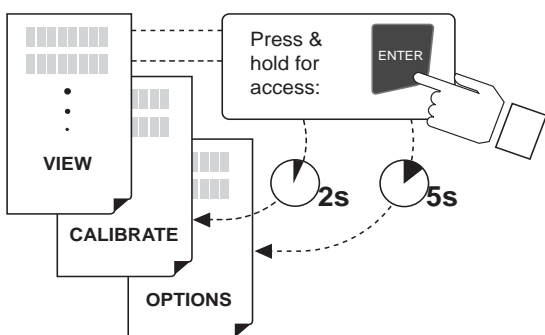
Step 5. Press ▲ or ▼ keys to edit the flashing element.

- ► key advances the flashing element.

Step 6. Press ENTER key to save the new setting and return to Step 3.

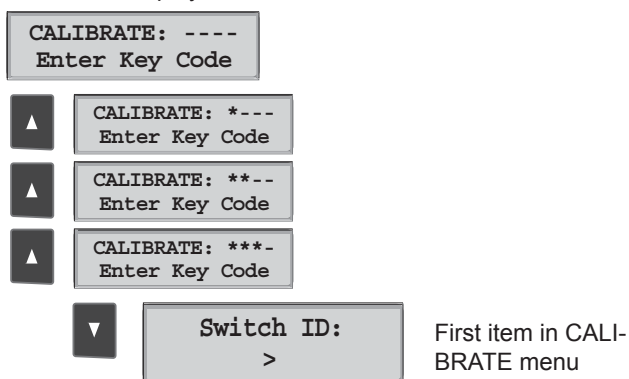
Notes on Step 1:

- The View Menu is normally displayed.
- The CALIBRATE and OPTIONS menus require a KEY CODE.




Notes on Step 2:

If no key is pressed for 5 minutes while display is showing "Enter Key Code", the display will return to the VIEW menu.



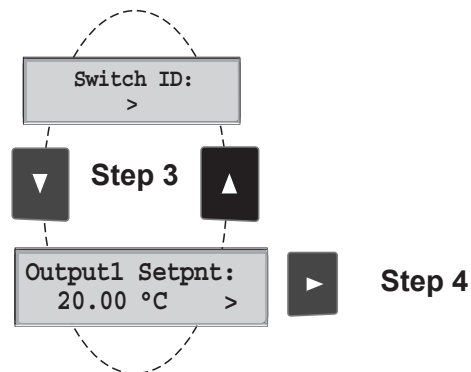
Notes on Steps 3 and 4:

- Refer to pages 6 and 7 for complete listing of menu items and their use.
- From the Step 3 display, pressing the ▲ and ▼ keys simultaneously will return the display to the VIEW menu.
- If no key is pressed for 10 minutes, display will also return to the VIEW menu.



Step 3: Finished Editing?

Press the ▲ and ▼ keys simultaneously after saving the last setting to return to normal operation.




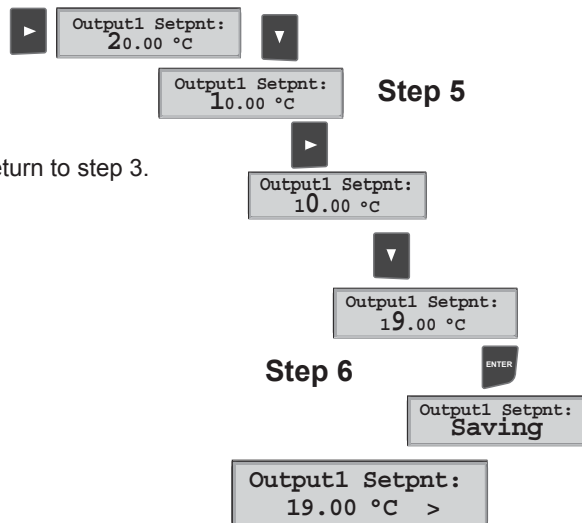
Notes on Steps 5 and 6:

- All output functions remain active during editing.
- Only the flashing element can be edited.
- ► key advances the flashing element in a continuous loop.
- Edited value is effective immediately after pressing ENTER key.
- If no key is pressed for 10 minutes unit will restore the last saved value and return to step 3.
- Step 6 (pressing ENTER key) always returns you to Step 3.
- Repeat steps 3-6 until all editing is completed.

Step 5: Made an Error?

Press the ▲ and ▼ keys simultaneously while any element is flashing. This will recall the last saved value of the item being edited and return you to Step 3.





Calibrate Menu

| Display (Factory settings shown) | Description |
|---------------------------------------|---|
| Switch ID > | Reverses the identification of Sensor inputs: Temp1 becomes identified as Temp2, temp2 becomes identified as Temp1. Use this function to make corrections if the sensors are in the wrong order for a DELTA TEMPERATURE measurement. |
| Temp Units: °C > | Select Temperature units: °C or °F. |
| Set: Temp1 | Provides a maximum 20 °C offset to match 8350 to external reference. Enter "-999" to restore the original Factory calibration value. Changes to this setting will become effective when the display exits the Calibrate menu. |
| Set: Temp2 | |
| Loop 1 Source Temp 1 | Select the INPUT SIGNAL represented by this 4-20 mA output: Temp 1, Temp 2, or Delta Temperature (Temp 1- Temp 2.) |
| Loop 1 Range: °C 0.0 → 100.0 > | Check the 2350 Sensor instructions for the range capability of your sensor. Be sure to modify this setting if you change the Temperature Units. |
| Output1 Source Temp1 > | Select the INPUT SIGNAL represented by this Open Collector Output: Temp 1, Temp 2, or Delta Temperature (Temp 1- Temp 2.) |
| Output1 Mode: Low > | Select the desired mode of operation for the Open Collector output. Options available are Off, Low, High or Pulse. The signal may be disabled (Off) if not used. |
| Output1 Setpnt: 25.0 °C > | In Low or High Mode, the Open Collector output will be activated when the temperature reaches this value. Be sure to modify this setting if you change the Temperature Units. |
| Output1 Hys: °C > | The Open Collector output will be de-energized at Setpoint ± Hysteresis, depending on High or Low Setpoint selection. |
| Output 1 Range: 25.0-45.0 > | If the output is in PULSE mode, set the start and end point of the range and also set the maximum pulse rate. (The maximum PULSE rate setting is 400 pulses per minute.) The combined Output Range and Pulse rate settings shown here indicate: "Start pulsing when the process value is 25° and increase the pulse rate up to the maximum of 120 pulses per minute when the process value reaches 45°" |
| Output 1 PlsRate: 120 Pulses/Min > | |
| Last CAL: 2-10-09 | Use this "note pad" to record important dates, such as annual recertification or scheduled maintenance. |

Menu items will repeat for Loop 2 and Output 2.

Options Menu

| Display (Factory settings shown) | Description |
|-------------------------------------|--|
| Contrast: 3 > | Adjust the LCD contrast for best viewing. A setting of 1 is lowest contrast, 5 is highest. Select lower contrast if the display is in warmer ambient surroundings. |
| Averaging Off > | OFF provides the quickest output response to changes in temperature. Longer averaging period produces more stable display and output response. Select LOW, HIGH or OFF. |
| Output1 Active Low > | Active HIGH: This setting is used to turn a device (pump, valve) ON at the setpoint. Active LOW: This setting is used to turn a device OFF at the setpoint. |
| Output2 Active Low > | |
| Loop1 Adjust 4.00 mA > | Adjust the minimum and maximum current output. Use this setting to match the system output to any external device. The display value represents the precise current output. Adjustment limits: <ul style="list-style-type: none"> • 3.80 mA < 4.00 mA > 5.00 mA • 19.00 mA < 20.00 mA > 21.00 mA |
| Loop1 Adjust 20.00 mA > | |
| Test Loop 1: > | Press ▲ or ▼ keys to manually order any output current value from 3.6 mA to 21.00 mA to test current loop output. |
| Test Loop 2: > | |
| Test Output 1: > | Press ▲ or ▼ keys to manually toggle the state of open collector output. |
| Test Output 2: > | |

Menu items will repeat for Loop 2 and Output 2.

Troubleshooting

| Display Condition | Possible Causes | Suggested Solutions |
|------------------------------------|--|--|
| Check Sensor? | <ul style="list-style-type: none"> • Sensor not wired properly. • Sensor connected to 8350 while power is on. • Defective sensor. | <ul style="list-style-type: none"> • Correct sensor wiring. • Recycle power with all sensors connected. • Replace defective sensor. |
| Too much error CHECK SENSOR | The value entered in Set Temperature field is greater than 20 °C (36 °F) deviation from sensor input. (The 8350 allows a maximum of 20 °C offset.). | <ul style="list-style-type: none"> • Confirm calibration values. • Enter -999 in Set Temperature field. • Replace defective sensor. |
| Reset to Factory Calibration | Value in SET TEMPERATURE field is -999. | Entering "-999" in this field will remove all user calibration input and restore the factory values. |
| Open Collector is always activated | Hysteresis value too large. Defective transmitter. | Change the hysteresis value Replace transmitter |
| Value must be 400 or less | Value entered in Output PlsRate field is greater than 400. | Select a maximum pulse rate of 400 pulses per minute or less. |
| SETUP READ ERROR Press Any Key | Memory fault occurred. | <ul style="list-style-type: none"> • Press any key to reload factory presets. • Reprogram all setpoints. • If this message appears again, replace the 8350. |

Ordering Information

| Mfr. Part No. | Code | Description |
|---------------|-------------|--|
| 3-8350-1 | 159 000 192 | Temperature transmitter Field mount |
| 3-8350-1P | 159 000 193 | Temperature transmitter Panel mount |
| 3-8350-2 | 159 000 194 | Temperature transmitter Field mount with relays |
| 3-8350-2P | 159 000 195 | Temperature transmitter Panel mount with relays |
| 3-8350-3 | 159 000 196 | Temperature transmitter Field mount with dual input/output |
| 3-8350-3P | 159 000 197 | Temperature transmitter Panel mount with dual input/output |

Accessories

| Mfr. Part No. | Code | Description |
|---------------|-------------|---|
| 3-8050 | 159 000 184 | Universal mounting kit |
| 3-8052 | 159 000 188 | 3/4 in. Integral mounting kit |
| 3-8052-1 | 159 000 755 | 3/4 in. NPT mount junction box |
| 3-8050.395 | 159 000 186 | Splashproof rear cover |
| 3-8050.396 | 159 000 617 | RC Filter kit (for relay use) |
| 3-0000.596 | 159 000 641 | Heavy duty wall mount bracket |
| 3-5000.598 | 198 840 225 | Surface Mount Bracket |
| 3-9000.392 | 159 000 368 | Liquid tight connector kit for rear cover (includes 3 connectors) |
| 3-9000.392-1 | 159 000 839 | Liquid tight connector kit, NPT (1 piece) |
| 3-9000.392-2 | 159 000 841 | Liquid tight connector kit, PG13.5 (1 piece) |
| 3-9900.396 | 159 001 701 | Angle Adjustment Adapter Kit |



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