Signet 8450-1 Pressure Transmitter

8450.090-1

3-8450.090-1   Rev. J 10/11   English

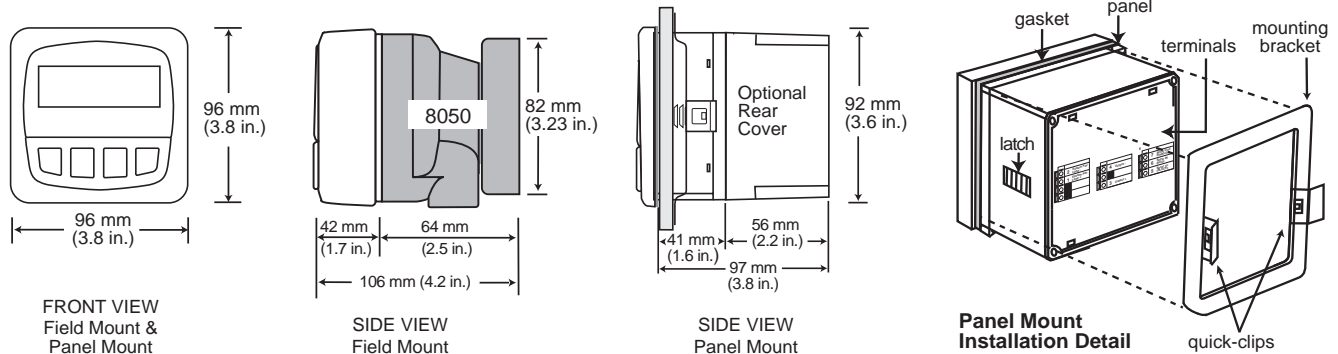| ⚠️ | **CAUTION!**
• Remove power to unit before wiring input and output connections.
• Follow instructions carefully to avoid personal injury. | **Contents**
1. Installation
2. Specifications
3. Electrical Connections
4. Menu Functions | Pressure Cal:
0.0   psi >
Signet Pressure Transmitter |

1. Installation

ProcessPro transmitters are available in two styles: panel mount and field mount. The panel mount is supplied with the necessary hardware to install the transmitter. This manual includes complete panel mounting instructions.

Field mounting requires one of two separate mounting kits. The 3-8050 Universal kit enables the transmitter to be installed virtually anywhere. The 3-8052 integral kit joins the sensor and instrument together into a single package.

Detailed instructions for integral mounting or other field installation options are included with the 3-8050 Universal kit or the 3-8052 Integral kit.

1.1 Panel Installation

1. The panel mount transmitter is designed for installation using a 1/4 DIN punch. For manual panel cutout, an adhesive template is provided as an installation guide. Recommended clearance on all sides between instruments is 1 inch.
2. Place gasket on instrument, and install in panel.
3. Slide mounting bracket over back of instrument until quick-clips snap into latches on side of instrument.
4. To remove, secure instrument temporarily with tape from front or grip from rear of instrument. DO NOT RELEASE. Press quick-clips outward and remove.

FRONT VIEW
Field Mount &
Panel Mount

SIDE VIEW
Field Mount

SIDE VIEW
Panel Mount

**Panel Mount
Installation Detail**

2. Specifications

General

Compatibility: Signet 2450 Pressure Sensor
Accuracy: ±1% of full scale
Repeatability: ±0.5% of full scale
Enclosure:
• Case: PBT
• Panel case gasket: Neoprene
• Window: Polyurethane coated polycarbonate
• Keypad: Sealed 4-key silicone rubber
• Weight: Approx. 325 g (12 oz.)
Display:
• Alphanumeric   2 x 16 LCD
• Update rate: 1 second
• Contrast: User selected, 5 levels

Electrical

Sensor Input:
• Range: 0-250 psig, 0-17 bar, 0-1700 kPa
Current output:
• 4 to 20 mA, isolated, fully adjustable and reversible
• Power: 12 to 24 VDC ±10%, regulated, 21 mA max current
• Max loop impedance: 50 Ω max. @ 12 V,
                                             325 Ω max. @ 18 V,
                                             600 Ω max. @ 24 V

• Update rate: 100 ms
• Accuracy: ±0.03 mA
Open-collector output: Hi, Lo, Off, Programmable:
• Optically isolated, 50 mA max. sink, 30 VDC max. pull-up voltage
• Hysteresis: User adjustable

Environmental

• Operating temperature: -10 to 70 °C (14 to 158 °F)
• Storage temperature: -15 to 80 °C (5 to 176 °F)
• Relative humidity: 0 to 95%, non-condensing
• Maximum altitude: 2000 m (6562 ft)
• Insulation category: II
• Rating: NEMA 4X/IP65 front

Standards and Approvals

• CE, UL listed
• Immunity: EN50082-2
• Emissions: EN55011 Class B
• Manufactured under ISO 9001 for Quality and ISO 14001 for Environmental Management
• ㉕ China RoHS (Go to www.gfsignet.com for details)

3. Electrical Connections

⚠️ **Caution:** Failure to fully open terminal jaws before removing wire may permanently damage instrument.

Wiring Procedure
1. Remove 0.5 - 0.625 in. (13-16 mm) of insulation from wire end.
2. Press the orange terminal lever downward with a small screwdriver to open terminal jaws.
3. Insert exposed (non-insulated) wire end in terminal hole until it bottoms out.
4. Release orange terminal lever to secure wire in place. Gently pull on each wire to ensure a good connection.
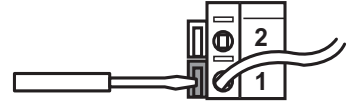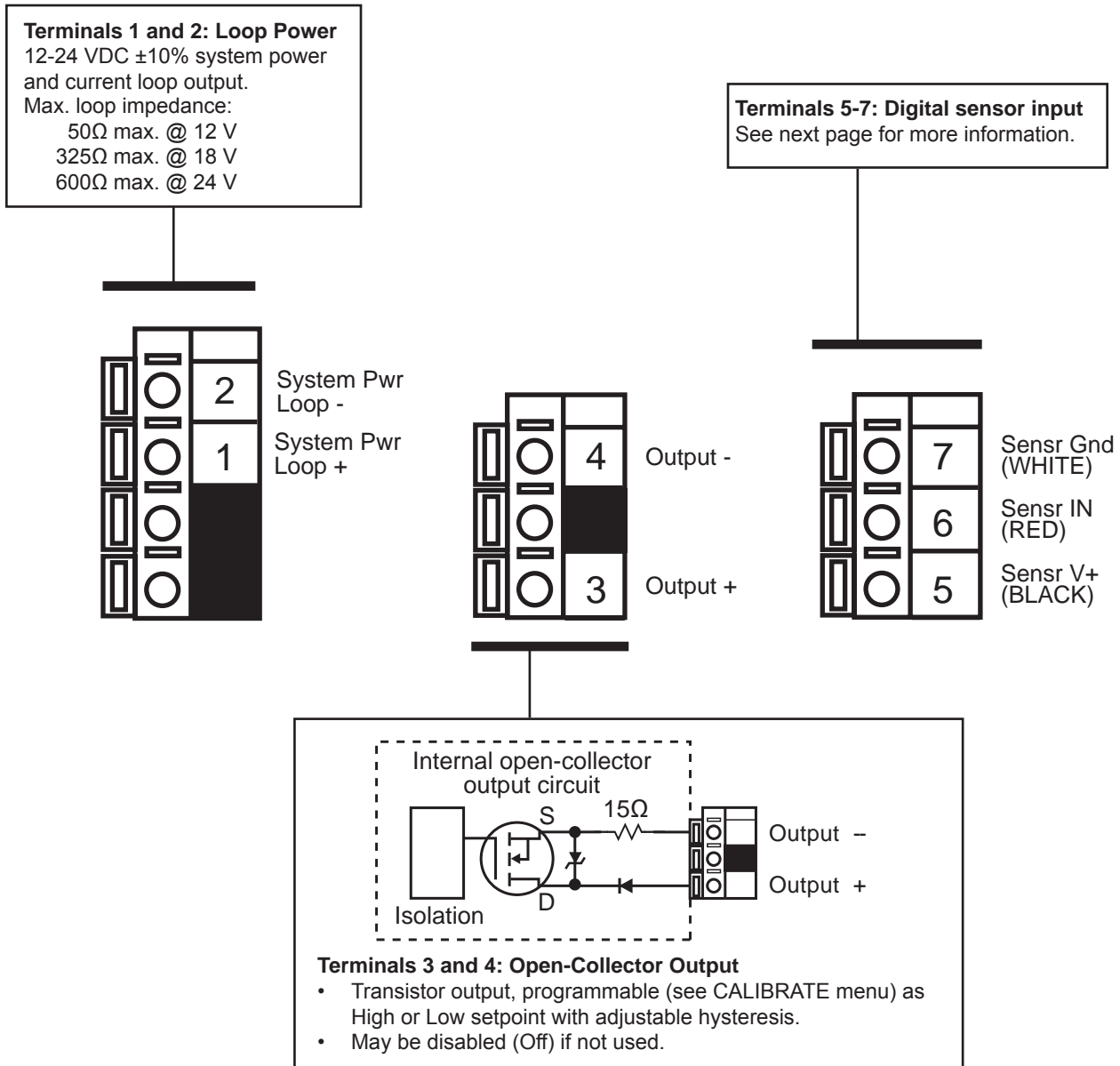
Wiring Removal Procedure
1. Press the orange terminal lever downward with a small screwdriver to open terminal jaws.
2. When fully open, remove wire from terminal.

Wiring Tips:
- Do not route sensor cable in conduit containing AC power wiring. Electrical noise may interfere with sensor signal.
- Routing sensor cable in grounded metal conduit will help prevent electrical noise and mechanical damage.
- Seal cable entry points to prevent moisture damage.
- Only one wire should be inserted into a terminal. Splice double wires outside the terminal.
- The cable length from the sensor to the transmitter must not exceed 400 ft. (122 m)
- For best performance, ground the sensor SHIELD wire to a local earth ground at a point near the sensor. (Experiment with connecting the sensor shield wire to different local ground points to identify best signal quality.)
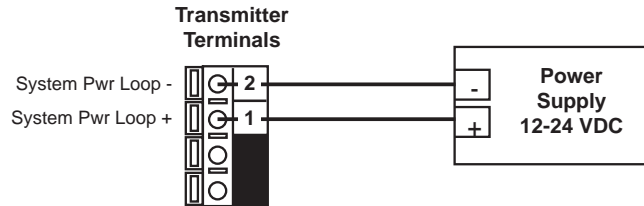
Terminals 1 and 2: Loop Power
12-24 VDC ±10% system power and current loop output.
Max. loop impedance:
    50Ω max. @ 12 V
    325Ω max. @ 18 V
    600Ω max. @ 24 V

Terminals 5-7: Digital sensor input
See next page for more information.

Terminal	
2	System Pwr Loop -
1	System Pwr Loop +

Terminal	
4	Output -
3	Output +

Terminal	
7	Sensr Gnd (WHITE)
6	Sensr IN (RED)
5	Sensr V+ (BLACK)

Internal open-collector output circuit

S 15Ω

Output −

Output +

Isolation

D

Terminals 3 and 4: Open-Collector Output
- Transistor output, programmable (see CALIBRATE menu) as High or Low setpoint with adjustable hysteresis.
- May be disabled (Off) if not used.

3.1 Sensor Input Connections

Terminals

7	White (Gnd)
6	Red (IN)
5	Black (V+)

Signet 2450 Pressure Sensors

Transmitter

Pressure Cal:
0.0   psi >
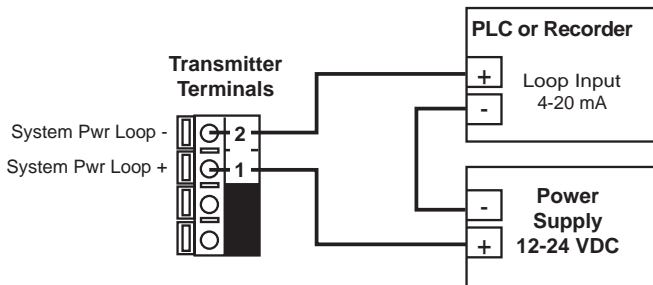Signet Pressure Transmitter

≤ 400 ft. (122 m)

The unit also has the ability to accept other sensors with 4 to 20 mA output, via the Signet 8058 i-Go™ Signal Converter. Complete wiring instructions are found in the 8058 manual (3-8058.090). See your Signet sales representative.
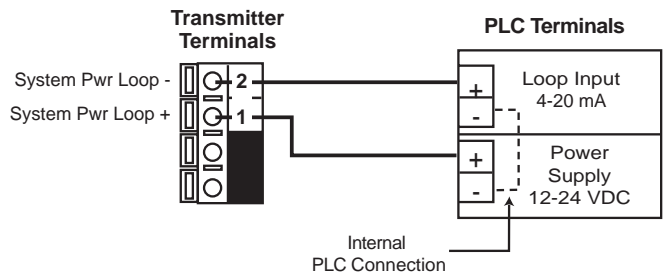
3.2 System Power/Loop Connections

Stand-alone application, no current loop used

Transmitter Terminals

System Pwr Loop -   2
System Pwr Loop +   1

Power Supply 12-24 VDC

Connection to a PLC/Recorder, separate supply

PLC or Recorder

+   Loop Input
-    4-20 mA

Transmitter Terminals

System Pwr Loop -   2
System Pwr Loop +   1

Power Supply 12-24 VDC

Connection to a PLC with built-in power supply

Transmitter Terminals

System Pwr Loop -   2
System Pwr Loop +   1

PLC Terminals

+   Loop Input
-    4-20 mA

+   Power
-    Supply 12-24 VDC

Internal PLC Connection

Example: Two transmitters connected to PLC/Recorder with separate power supply

PLC or Recorder

+   Channel 1
-    4-20 mA in

-    Channel 2
+   4-20 mA in

Transmitter 1 Terminals

System Pwr Loop -   2
System Pwr Loop +   1

Transmitter 2 Terminals

2   System Pwr Loop -
1   System Pwr Loop +

Power Supply 12-24 VDC
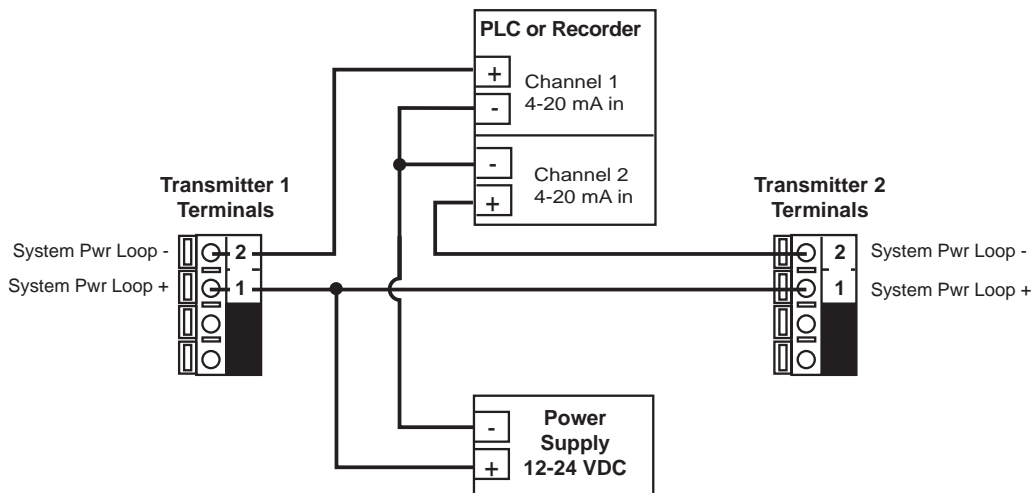
3.3 Open Collector Output

The Open Collector output can be used as a switch that responds when the process value moves above or below a setpoint, or it can be used to generate a pulsing signal with a rate proportional to the process value.

- **Low:**

Output energizes when process variable is less than the setpoint. The output will de-energize when the process variable moves above the setpoint plus the hysteresis value.
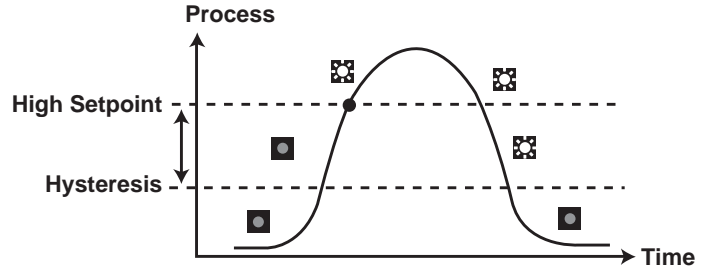
- **High:**

Output energizes when process variable is greater than the setpoint. The output will de-energize when the process variable moves below the setpoint plus the hysteresis value.

- **Off**

The outputs may be disabled if not being used.
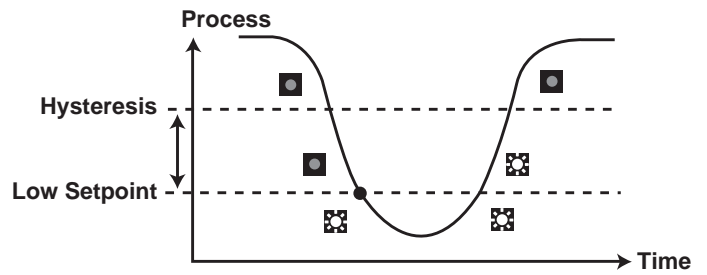
**Output energized**

Output de-energized

VIEW menu

- During normal operation, the ProcessPro displays the VIEW menu.
- When using the CALIBRATE or OPTIONS menus, the ProcessPro will return to the VIEW menu if no activity occurs for 10 minutes.
- To select the item you want displayed, press the UP or DOWN arrow keys. The items will scroll in a continuous loop.
- Changing the display selection does not interrupt system operations.
- No keycode is necessary to change display selection.
- Output settings cannot be edited from the VIEW menu.

View Menu
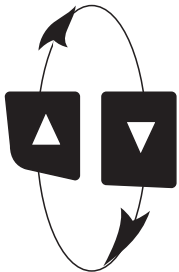
Display	Description
Pressure: **60 PSI**	Monitor the pressure input from the sensor. This is the permanent display.
The displays below are temporary. After 10 minutes the display returns to the permanent display.	
Loop Output: **12.00 mA**	Monitor the 4 to 20 mA Loop output.
Last CAL: **02-10-09**	Monitor date for scheduled maintenance or date of last calibration. (See description in Calibrate Menu.)

ProcessPro Editing Procedure:

Step 1. **Press and hold ENTER key:**
- 2 seconds to select the CALIBRATE menu
- 5 seconds to select the OPTIONS menu.

Step 2. **The Key Code is UP-UP-UP-DOWN keys in sequence.**
- After entering the Key Code, the display will show the first item in the selected menu.

Step 3. **Scroll menu with UP or DOWN arrow keys.**

Step 4. **Press RIGHT ARROW key to select menu item to be edited.**
- The first display element will begin flashing.
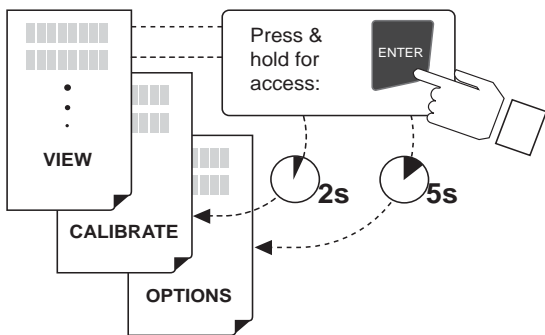
Step 5. **Press UP or DOWN keys to edit the flashing element.**
- RIGHT ARROW key advances the flashing element.

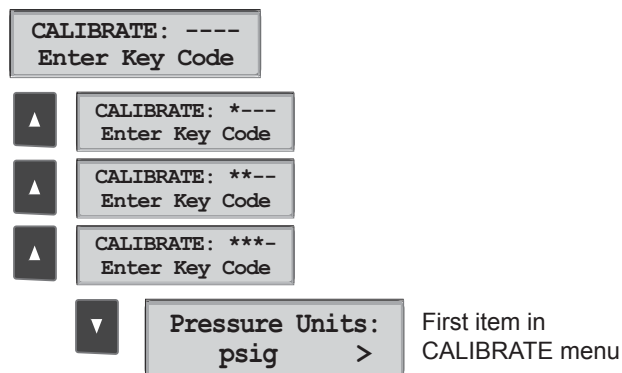**Step 6.** **Press ENTER key to save the new setting and return to Step 3.**

Notes on Step 1:
- The View Menu is normally displayed.
- The CALIBRATE and OPTIONS menus require a KEY CODE.

Press & hold for access: ENTER

VIEW

CALIBRATE

OPTIONS

2s   **5s**

Notes on Step 2:
If no key is pressed for 5 minutes while display is showing "Enter Key Code", the display will return to the VIEW menu.

CALIBRATE: ----
Enter Key Code

▲ CALIBRATE: *---
Enter Key Code

▲ CALIBRATE: **--
Enter Key Code

▲ CALIBRATE: ***-
Enter Key Code

▼ Pressure Units:
psig   >

First item in CALIBRATE menu

---

Notes on Steps 3 and 4:
- Refer to pages 6 and 7 for complete listing of menu items and their use.
- From the Step 3 display, pressing the UP and DOWN keys simultaneously will return the display to the VIEW menu.
- If no key is pressed for 10 minutes, display will also return to the VIEW menu.

▲ ▼ **Step 3: Finished Editing?**
Press the UP and DOWN keys simultaneously after saving the last setting to return to normal operation.

Pressure Units:
psig   >

▼ **Step 3** ▲

Output Setpnt:
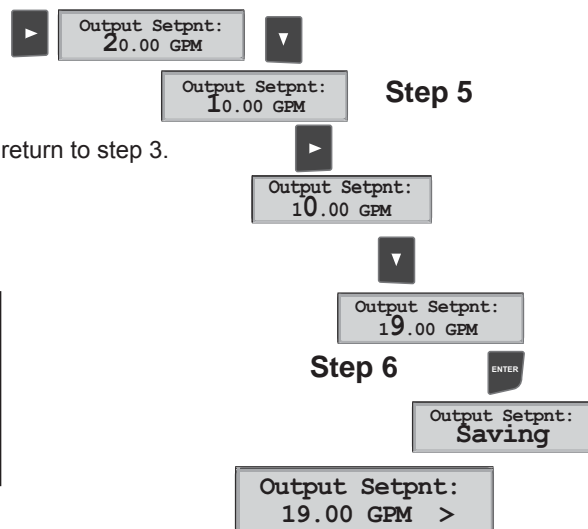20.0 GPM   >

► **Step 4**
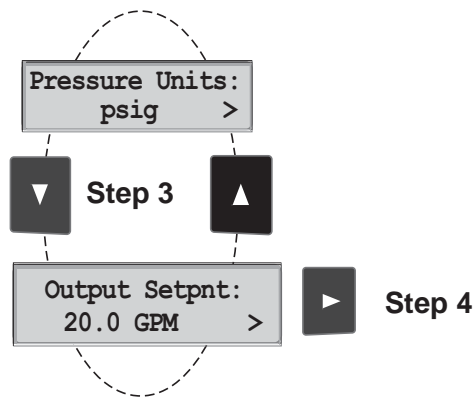
Notes on Steps 5 and 6:
- All output functions remain active during editing.
- Only the flashing element can be edited.
- RIGHT ARROW key advances the flashing element in a continuous loop.
- Edited value is effective immediately after pressing ENTER key.
- If no key is pressed for 10 minutes unit will restore the last saved value and return to step 3.
- Step 6 (pressing ENTER key) always returns you to Step 3.
- Repeat steps 3-6 until all editing is completed.

Step 5: Made an Error?
Press the UP and DOWN keys simultaneously while any element is flashing. This will recall the last saved value of the item being edited and return you to Step 3.

▲ ▼

► Output Setpnt:
20.00 GPM ▼

Output Setpnt:
10.00 GPM

Step 5

►

Output Setpnt:
10.00 GPM

▼

Output Setpnt:
19.00 GPM

Step 6 ENTER

Output Setpnt:
Saving

Output Setpnt:
19.00 GPM >

Calibrate Menu

Display (Factory settings shown)	Description
Pressure Units: **psi** >	Select Pressure units for both input channels: psi, bar or kPa.
Set: **Pressure**	Provides a maximum 5 psi offset to match 8450 to external reference. Enter "-999" to restore the original Factory calibration value. Changes to this setting will become effective when the display exits the Calibrate menu.
Loop Range: psi **0.0 → 100.0** >	Check the 2450 Sensor instructions for the range capability of your sensor. Be sure to modify this setting if you change the Pressure Units.
Output Mode: **Low** >	Select the desired mode of operation for the Open Collector output. Options available are High or Low. The signal may be disabled (Off) if not used.
Output Setpnt: **10.0 psi** >	In Low or High Mode, the Open Collector output #1 will be activated when the pressure reaches this value. Be sure to modify this setting if you change the Pressure Units.
Output Hys: **5** >	The Open Collector output will be de-energized at Setpoint ± Hysteresis, depending on High or Low Setpoint selection.
Last CAL: **2-10-09**	Use this "note pad" to record important dates, such as annual recertification or scheduled maintenance.

Options Menu

Display (Factory settings shown)	Description
Contrast: **3** >	Adjust the LCD contrast for best viewing. A setting of 1 is lowest contrast, 5 is highest. Select lower contrast if the display is in warmer ambient surroundings.
Decimal *****.** >	Set the decimal to the best resolution for your application. The display will automatically scale up to this resolution. Select *****., ****.*, ***.**, **.*** or *.****
Averaging **Off** >	OFF provides the quickest output response to changes in pressure. Longer averaging period produces more stable display and output response.
Output Active **Low** >	Active HIGH: This setting is used to turn a device (pump, valve) ON at the setpoint. Active LOW: This setting is used to turn a device OFF at the setpoint.
Loop Adjust **4.00 mA** > **Loop Adjust** **20.00 mA** >	Adjust the minimum and maximum current output. Use this setting to match the system output to any external device. The display value represents the precise current output. Adjustment limits: • 3.80 mA < 4.00 mA > 5.00 mA • 19.00 mA < 20.00 mA > 21.00 mA
Test Loop: >	Press UP or DOWN keys to manually order any output current value from 3.6 mA to 21.00 mA to test current loop output.
Test Output: >	Press UP or DOWN keys to manually toggle the state of open collector output.

Troubleshooting

Display Condition	Possible Causes	Suggested Solutions
Check Sensor?	• Sensor not wired properly. • Sensor connected to 8450 while power is on. • Defective sensor.	• Correct sensor wiring. • Recycle power with all sensors connected. • Replace defective sensor.
Too much error CHECK SENSOR	The value entered in Set Pressure field is greater than 5 psi deviation from sensor input. (The 8450 allows a maximum of 5 psi calibration offset.).	• Confirm calibration values. • Remove sensor from installation, check 8450 reading (should be zero). If necessary, Set Pressure to zero, reinstall sensor, then recalibrate.
Reset to Factory Calibration	Value in SET PRESSURE field is -999.	Entering "-999" in this field will remove all user calibration input and restore the factory values.
Open Collector is always activated	• Hysteresis value too large • Defective transmitter	• Change the hysteresis value • Replace transmitter
SETUP READ ERROR Press Any Key	Memory fault occurred.	• Press any key to reload factory presets. • Reprogram all setpoints. • If this message appears again, replace the 8450.

Ordering Information

Mfr. Part No.	Code	Description
3-8450-1	159 000 041	Pressure transmitter, Field mount
3-8450-1P	159 000 042	Pressure transmitter, Panel mount
3-8450-2	159 000 043	Pressure transmitter, Field mount with relays
3-8450-2P	159 000 044	Pressure transmitter, Panel mount with relays
3-8450-3	159 000 045	Pressure transmitter, Field mount with dual input/output
3-8450-3P	159 000 046	Pressure transmitter, Panel mount with dual input/output

Accessories

Mfr. Part No.	Code	Description
3-8050	159 000 184	Universal mounting kit
3-8052	159 000 188	3/4 in. Integral mounting kit
3-8052-1	159 000 755	3/4 in. NPT mount junction box
3-8050.395	159 000 186	Splashproof rear cover
3-8050.396	159 000 617	RC Filter kit (for relay use)
3-0000.596	159 000 641	Heavy duty wall mount bracket
3-5000.598	198 840 225	Surface Mount Bracket
3-9000.392	159 000 368	Liquid tight connector kit for rear cover (includes 3 connectors)
3-9000.392-1	159 000 839	Liquid tight connector kit, NPT (1 piece)
3-9000.392-2	159 000 841	Liquid tight connector kit, PG13.5 (1 piece)

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