



→ **Completely
Controlled Process**

System Specification

SYGEF Plus

pipng systems in PVDF-HP

High purity system solution
for high end water applications

+GF+

SYGEF Plus – System Specification

Material	High Purity Polyvinylidene fluoride (PVDF HP)
Colour	Virgin material, translucent
Density	-1.78g/cm ³ (ISO 1183 / ASTM D 792)
Surface tension	30–35mJ/m ²
Linear expansion coefficient	0.12–0.18mm/mK (DIN 53752)
E-modulus	2100N/mm ² (EN ISO 527/ASTM D 790)
Thermal conductivity	0.19W/mK (EN12664)
Surface resistivity	5x 10 ¹⁴ Ωcm (IEC 60093)
Dimension	d20 (½")–d315 (12") in accordance to ISO 10931
Pressure rating	Pipes/fittings: PN 16 (d20–d225), PN 10 (d90–d315) Valves: separate specification
Temperature rating	from -20 °C to 140 °C (-4 °F–284 °F)
Production⁽¹⁾	Fittings/diaphragm valves: injection moulded Pipes: extruded Produced under clean room ISO 14644-1 Class 7 (U.S. Fed. Std. 209E Class 10'000) conditions. Subsequent assembling, quality inspection and cleaning is carried out using 18MΩ pure water under clean room ISO 14644-1 Class 5-6 (U.S. Fed. Std. 209E Class 100-1000) conditions.
Surface finish	Inner surface ≤d225 Ra ≤0.2µm (9µin) / >d225 Ra ≤0.3µm (12µin) / ≥d280 Ra ≤0.4µm (18µin) for injection moulded and extruded components
Marking	All components are embossed with a permanent identification during the production process to ensure full traceability. Lot No Material Dimension Pressure Rating
Testing and inspection (ISO 10931)	Inclusions Visual inspection Surface finish Dimension tolerance Pressure testing Periodic leachout per SEMI F40/F57
Approvals/conformance	DIBt ASME BPE FDA CFR 21 177.2510 USP 25 class VI (physiological non-toxic) SEMI F57 FM-4910 listing
Welding technology	BCF® Plus, bead and crevice free fusion, size d20 (½")–d110 (4") IR® Plus, infrared fusion (DVS 2207-6), size d20 (½")–d315 (12")
Documentation⁽¹⁾	Certificate of Conformance with FDA, USP EN 10204 2.2 EN 10204 3.1
Packing⁽²⁾	Pipes capped and each component double bagged in an specified inner bag and an outer bag under clean room ISO 14644-1 Class 6 (U.S. Fed. Std. 209E Class 1000) conditions.
Labeling	Brand Name Product Description Code Number Material Dimension
Main applications	Uses include delivery of ultrapure water in the semiconductor/electronic industry, pharmaceutical grade water (WFI/PW) and analytical DI water to highest purity requirements. A wide range of sanitisation methods is suitable such as Ozone, hot water or steam.

⁽¹⁾ on request

⁽²⁾ Excluding pressure regulating valves. Products are cleaned and double bagged after production assuring controlled process and highest product standards.

SYGEF Plus → packed to preserve value



Any questions? Would you like for us to contact you?

www.piping.georgfischer.com

The technical data is not binding and not an expressly warranted characteristic of the goods. It is subject to change. Please consult our General Conditions of Supply.

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