



Cemented Systems

Universal use,
excellent chemical
resistance,
easy to install.



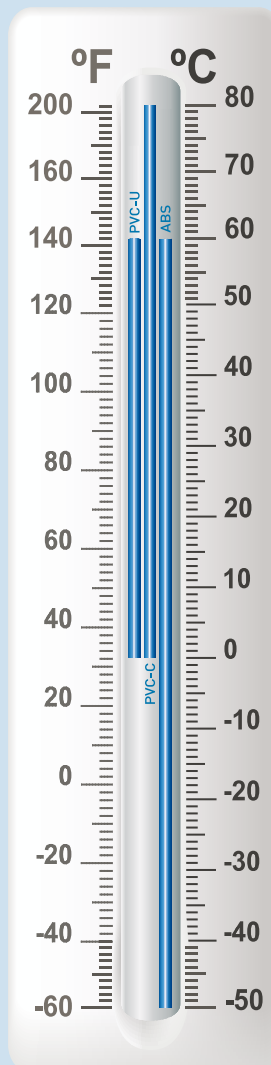
PVC-U System PVC-C System ABS System

Metric and British Standard Range

Solutions for any Challenge

Cemented systems are qualified for universal usage in highly diverse industrial applications

For safe, reliable and cost effective treatment and distribution of water and chemicals, GF Piping Systems has a comprehensive cemented system portfolio, which includes corresponding jointing technologies, fittings, valves, sensors, pipes and related tools as well as services. The PVC-U range of GF Piping Systems, which has been leading the industry for decades through continuous innovation and proven benefits on safety, efficiency and reliability, covers all aspects required to build, maintain and operate industrial piping systems.



PVC-U System (0 °C to +60 °C)

The universal character of PVC-U and its excellent chemical and corrosion resistance offer numerous fields of application. The system is widely used in the chemical and textile industry, in water treatment processes, for drinking water applications and vacuum lines.

PVC-C System (0 °C to +80 °C)

The corrosion-resistant system has a long service life and a high safety factor in aggressive or corrosive environments. PVC-C systems are in use wherever aggressive media such as mixed acid waste or acids and alkalis at a high temperature are transported, for example, in the chemical, paper and pulp industry or in metal treatment and microelectronic production.

ABS System (-50 °C to +60 °C)

ABS systems offer an energy efficient solution for industrial low temperature applications, refrigeration and cooling systems. The high impact resistance and the low heat conductivity support its use in cold and climate-controlled areas. Based on the ABS system, the pre-insulated COOL-FIT solution is available.

Main Benefits:

Safety
Simplicity
Efficiency
Environment

- = Lifetime warranty on PVC-U cemented system*
- = Easiest system to install
- = Excellent cost-performance ratio
- = Low carbon & water foot print

* Detailed information online: www.piping.georgfischer.com

Everything from one Source

Cemented systems are ideally adapted to customer needs

As a leading cemented systems provider with global presence, we offer our customers not only reliable and innovative products, we supply tailor-made solutions from one source, which generate exceptional added value for our customers. With a comprehensive system solution, GF Piping Systems provides the right fit and quality for many industrial applications, for many demanding requirements and in every phase of the project, worldwide. The diversity of pipes, fittings, valves, jointing as well as automation technologies in our product portfolio is as diverse as our customers and their individual challenges. The specific value added services such as technical support, customizing and training courses complement our solutions and bring additional benefit for our customers.

Individuality - from the planning stage to installation.



Pipes



Fittings



Manual valves



Automation



Jointing technology



Customizing and training

Customizing

The focus of our global customizing teams is manufacturing custom parts for special systems. Standardized processes guarantee the highest level of quality.

Training courses and on-site training

GF Piping Systems offers a wide range of training courses that allow participants to gain confidence in working with our products and the proven jointing technologies.

Technical support

Technical support and material selection are key factors for a successful installation. A team of experts is available for individual support all around the world.

Technical manual

Our extensive know-how is documented in detail in our technical manual, available in both printed and digital formats.

CAD library

Our extensive CAD library is the most frequently used planning tool. The database comprises free of charge over 30000 drawings as well as technical data for our customers.

Online and mobile calculation tools

Our numerous online and mobile calculation tools - available in ten languages - support our customers in configuring and commissioning automation products.

Chemical resistance

In the area of chemical resistance our specialist teams offer individual support and advice in selecting the right material for the corresponding system solution.

PVC-U lifetime warranty*

Our proprietary PVC-U material formulation, excellence in production and limited lifetime warranty confirm our confidence in the premium quality of our PVC-U product and system range.



Georg Fischer Piping Systems is committed to sustainable PVC. VinylPlus is the new ten-year Voluntary Commitment of European PVC Industry. More information is available at www.vinylplus.eu

*Detailed information online: www.piping.georgfischer.com

Cemented System Range

Metric & British Standard Range

We are committed to absolute conformity to standards and material approvals in diverse areas of application. Covering all requirements of the most significant international standards - as stated below - proves the quality, safety and reliability of our products. Therefore, with our cemented system range, our customers can be assured that their needs are covered and comply with most applicable standards.

* Standards: ISO, EN, ASTM, JIS, BS, CE, RoHS, DIN, DVS

Products Metric Range	d bar DN	6	8	10	12	16	20	25	32	40	50	63	75	90	110	125	140	160	180	200	225	250	280	315	355	400
					8	10	15	20	25	32	40	50	65	80	100	100	125	140	150	150	200	200	250	250	300	350
Pipes	PN6-16																									
Fittings	PN6-16																									
Ball Valves	PN6-16																									
Butterfly Valves	PN6-10																									
Check Valves	PN6-16																									
Diaphragm Valves	PN6-16																									
Flanges	PN6-16																									
Gaskets & Pipe Clips	PN16	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Sensors & Controllers (P, T, pH, flow, analytical)	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

Products British Standard Range	bar	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"	5"	6"	8"	10-16"
Pipes	PN9-15		•	•	•	•	•	•	•	•	•	•	•	•	•	•
Fittings	PN9-15		•	•	•	•	•	•	•	•	•	•	•	•	•	•
Ball Valves	PN16		•	•	•	•	•	•	•	•	•	•	•	•	•	•
Butterfly Valves	PN10								•	•	•	•	•	•	•	•
Check Valves	PN6-16		•	•	•	•	•	•	•	•	•	•	•	•	•	•
Diaphragm Valves	PN6-16			•	•	•	•	•	•	•	•	•	•	•	•	•
Flanges	PN10-16			•	•	•	•	•	•	•	•	•	•	•	•	•
Gaskets & Pipe Clips	PN16	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Sensors & Controllers (P, T, pH, flow, analytical)	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

- PVC-U System
- PVC-C System
- ABS System

* Approvals:



* The most significant standards and approvals are shown above.
An overview of all approvals online: www.piping.georgfischer.com

Chemical Resistance

PVC-U, PVC-C and ABS – high quality materials and services



Accredited Laboratory



Chemical Knowledge



Material Technology

Chemical resistance at 20 °C [Applications can be very dependent on the concentration]		Amorphous thermoplastics		
Media	Chemical Examples	PVC-U	PVC-C	ABS
Acids Oxidizing (HNO ₃ , H ₂ CrO ₄ , H ₂ SO ₄ etc.)	HNO ₃ ≤ 25 %	+	+	-
	25 % ≤ HNO ₃ ≤ 65 %	0	+	-
	H ₂ CrO ₄ aqueous solution	0	0	-
	H ₂ SO ₄ ≤ 70 %	+	+	-
	70 % ≤ H ₂ SO ₄ ≤ 96 %	+	+	-
Acids Reducing (HCl, HF etc.)	HCl ≤ 38 %	+	+	-
	HF ≤ 40 %	+	-	-
	40 % ≤ HF ≤ 75 %	-	-	-
Organic (formic acid, acetic acid, citric acid etc.)	HCOOH ≤ 25 %	+	+	0
	25 % ≤ HCOOH ≤ tech. pure	+	-	-
	CH ₃ COOH ≤ 50 %	+	+	-
	50 % ≤ CH ₃ COOH ≤ tech. pure	0	-	-
	C ₃ H ₄ OH(COOH) ₃	+	+	-
Bases	Inorganic (NaOH, KOH, etc.)	+	0	-
	Organic (amine, imidazole etc.)	0	-	-
Salts	NaCl, FeCl ₂ , FeCl ₃ , CaCl ₂ , etc.	+	+	+
Halogens	Chlorine, bromine, iodine, (no fluorine)	0	0	-
Fuels/Oils	Aliphatic hydrocarbons	+	0	-
	Aromatic hydrocarbons	-	-	-
Solvents	Chlorinated hydrocarbons	-	-	-
	Ketones	-	-	-
	Alcohols	0	-	-
	Esters	-	-	-
	Aldehydes	-	-	-
Phenols	Phenol, Cresol etc.	-	-	-
Oxidizing agents	NaOCl, ozone, etc.	0	0	-

+ resistant

0 conditionally resistant, please consult us

- not resistant

Please note: The above list is only intended as a guideline and does not replace an indepth review of material suitability for the particular application. The information is based on our experience and is state of the art. These data are general indicators only. In practice, however, other factors such as concentration, pressure and jointing technology must also be taken into consideration. The technical data are not binding and are not expressly warranted characteristics of the goods.

Please contact us for help in selecting the right materials.

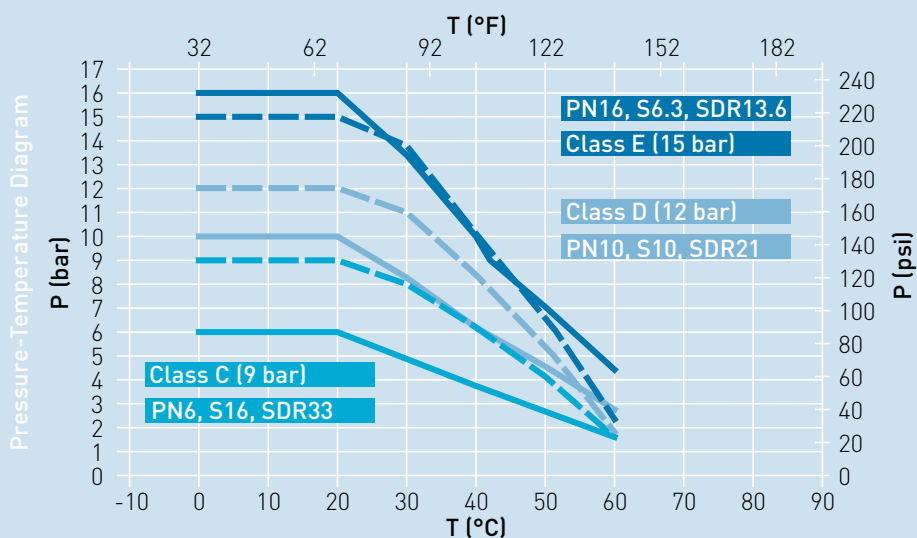
Exceeding Quality Standards

Pressure-temperature diagram and further system specifications

Where mixed chemicals and/or high or low temperature and pressure factors are added to chemical resistance factors in the use of a particular piping material, it is advisable to test the suitability of the material under the proposed temperature and pressure conditions. Pressure-temperature diagrams of GF Piping Systems reflect the physical characteristics and properties of the different cemented systems, which have to be considered to guarantee a successful operation.

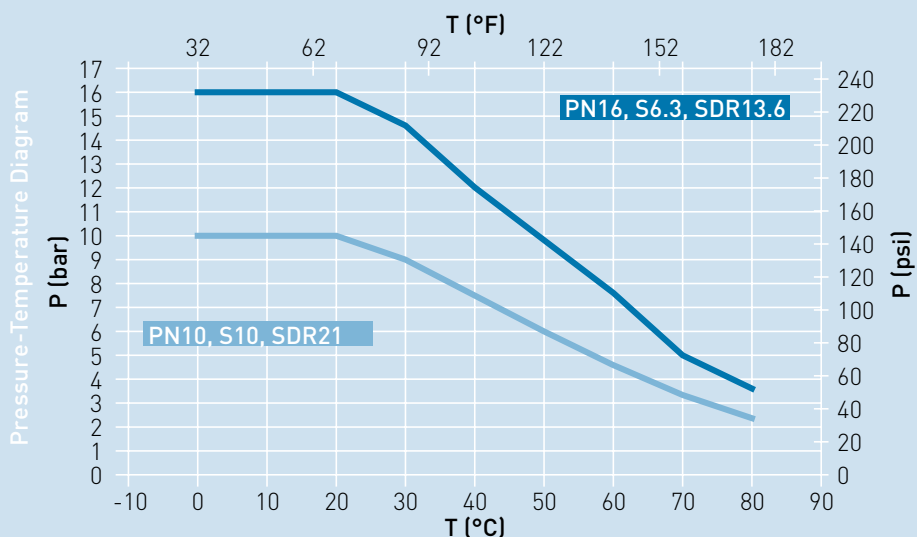
PVC-U (Metric + British Standard)

PVC-U shows very good characteristics in the temperature range from 0–60 °C. Ensuring highest possible thermal stability and chemical resistance PVC-U systems stand up to the most demanding conditions, particularly where media such as acids, alkalis, bases and salts are transported. The universal solution covers all aspects of safety, efficiency and reliability required to build, maintain and operate industrial piping systems.



PVC-C (Metric Standard)

PVC-C piping materials, having an operational temperature range from 0–80 °C, are suitable for high temperature environments. The excellent mechanical characteristics such as a high tensile strength, stiffness and impact strength are evident even at increased temperatures.



— Metric standard
 - - British standard

C Design factor (C=2)
 P Permissible pressure in bar, psi
 T Temperature in °C, °F

Our team of experts offers individual support services to assist our customers in determining the right system selection, considering factors such as pressure, temperature and chemical resistance as well as valve maintenance cycles, sealing material and automation.

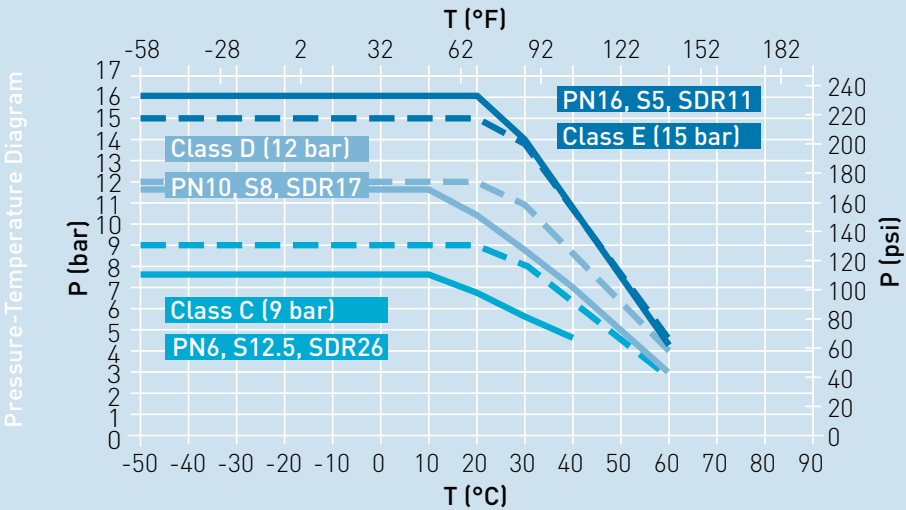


Plastics - the basis for high performance in processing and industrial applications.

ABS (Metric + British Standard)

The outstanding characteristics of ABS allow its application in a wide temperature range between -50 °C and +60 °C. The exceptionally high notched impact strength values, even at low temperatures, indicate the material's high robustness and tolerance to surface damage.

- Metric standard
- - British standard



Material Specifications

	PVC-U System	PVC-C System	ABS System
Material	Polyvinylchloride	Polyvinylchloride	Acrylnitrile-Butadien- Styrene
Colour	RAL 7011	RAL 7038	RAL 7001
Density	g/cm³ - 1.38	g/cm³ - 1.50	g/cm³ - 1.035
Thermal Expansion Coefficient	mm/m K - 0.075	mm/m K - 0.065	mm/m K - 0.1
Heat conductivity at 23 °C	0.17 W/m K	0.15 W/m K	0.15 W/m K
Yield Stress at 23 °C	N/mm² ≥ 52	N/mm² ≥ 53	N/mm² ≥ 40
VICAT Temperature °C	≥ 76	≥ 103	≥ 94
Silicone Free	✓	✓	✓
Drinking Water Certificates	✓		

Cemented and Mechanical Jointing Technologies

Reliability from planning to installation

Providing jointing technologies in the portfolio strengthens the integrated system approach offered by GF Piping Systems. With the invention of the cement jointing system, GF Piping Systems leads the industry in jointing technology. Today the cemented systems benefit from excellent jointing technology complemented with all the planning and preparation tools needed to successfully accomplish customers' projects. Factors such as reliability, simplicity in application, chemical resistance and the highest possible thermal stability were always emphasised and still play a major role. The cemented jointing system has proven to be reliable with over a billion joints installed. The limited lifetime warranty* on our PVC-U system guarantees your peace of mind.

Planning Tools



The material selection, technical data, application area and the medium represent the key criteria in the planning process. Our customers benefit from easy access to all our planning tools.

Preparation



The additional range of preparation tools and installation equipment ensures a safe, efficient and simple jointing process. Time saving "dry fit" installations on PVC-U are possible due to our excellence in production and tight tolerances.

Jointing Techniques

Solvent Cementing



Solvent cementing is the simplest and most efficient jointing method, suitable for almost every medium and requiring no investment in expensive equipment.

Mechanical



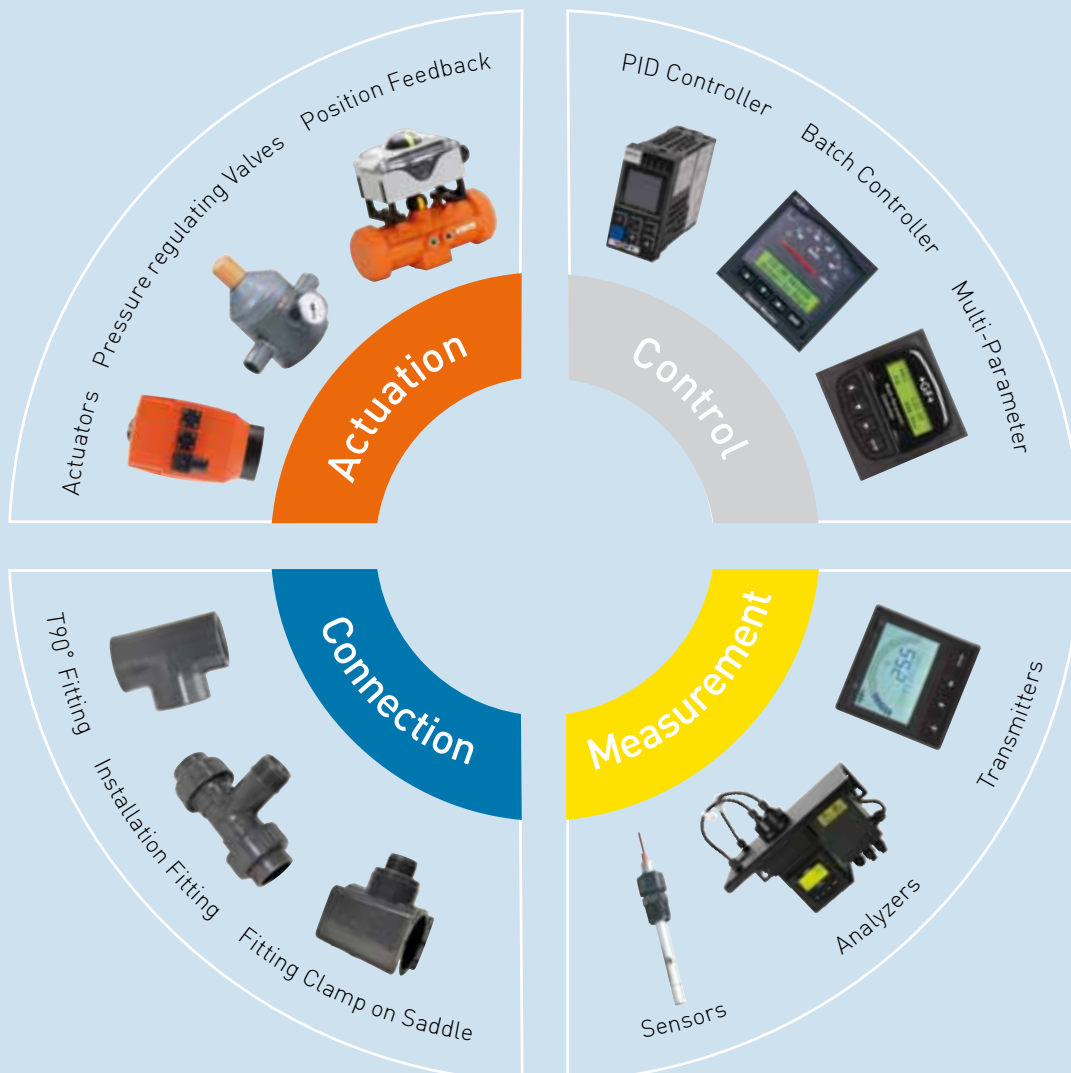
Mechanical jointing is a versatile connection with a high number of removable or permanent joints for numerous applications and environments. Our range covers flanges, unions, transition fittings and special adaptors.

* Detailed information is stated online: www.piping.georgfischer.com

The Smarter Way of Automation

A unique system-based approach that bundles and integrates competencies, knowledge, best-in-class resources and technologies

With an innovative product portfolio in the field of measurement, control and actuation devices, GF Piping Systems follows its system approach consistently. The complete solution combines measurement, control and actuation technology together with high quality piping systems and therefore represents a unique form of product and competence bundling. The system-integrated devices that measure values such as temperature, pressure and flow deliver accuracy, productivity, reliability and safety to customers in a wide range of industries. Providing the entire range of automation technology from simple instrument panels to complex measurement installations, GF Piping Systems has not only the product resources and the technical know how, but also the global service and support infrastructure needed to meet the high customer requirements.



Key Products in Focus

Systems in plastic – innovative, solution-oriented and efficient

With over 40000 products, we offer individual and comprehensive systems for a variety of industries. Our products meet high quality and performance standards and are integrated into full systems to sustainably streamline applications and processes of our customers. Continually setting standards in the market, our customers directly benefit from technological and application-oriented advantages of our innovative products. Metal to plastic transitions and unique product designs facilitate planning, installation and maintenance, resulting in high-reliability, low maintenance costs and ease of installation.

Safety



Adapter union/Transition fittings

These functional adapter unions ensure a safe metal to plastic transition covering materials such as stainless steel, brass, copper or malleable iron. The innovative transition fitting is also offered with metal inserts. Leak tightness is ensured even in case of vibration and temperature fluctuations. When properly installed retightening is not necessary. All unions are available with male and female threads.

Simplicity



PRO-FIT

The innovative and unique socket-spigot system saves labour time, space, as well as material and installation costs. Its compact design with up to 20 % closer spacing in axial distances, less cementing effort and reduced material requirements through direct transitions are big advantages that result in a maximum of efficiency.

Efficiency



Water-jet pump type P20

The P20 water-jet pump can replace an electric pump where compressed air is already available. The pump is self-priming and has no mechanical moving parts. So overall the system uses less energy and requires very little maintenance.

Environment



Cone check valve type 561/562

The valve is compact, easy to install and very reliable. The wide range of products and materials, as well as the many connection options, make this valve ideal for many different applications. Installation in any orientation is possible.

Cemented Systems Reference Applications

The best choice for demanding industrial environments

GF Piping Systems develops customized best-in-class solutions, aligned to the specific requirements of our customers, enabling profitable operations. Most notably our systems are ideally suited for the water treatment and the chemical process industry. With our system knowledge and product expertise, we support our customers during the planning process, the sustainable realization of the projects and provide valuable added services. Expertise in developing and producing piping systems, combined with profound industry and market knowledge, based on longstanding experience, makes GF Piping Systems a qualified and professional partner for our customers.



Outstanding Solutions for the Microelectronics Industry

PVC-U high-quality system solutions with fittings and valves guarantee efficient processes with a long operational life span and a maximum of security and profitability for reliable and cost-optimized Di- or mid-range water qualities.



Precise Tank Filling Solutions for Water Treatment

Highly chemical resistant PVC-U piping system installed in a tank top construction with batch filling offers fast, precise and safe filling of tanks. A solution that provides benefits in quality, productivity and maintenance costs.



Automated Mixing Facility for Chemical Process Industries

Reliable PVC-U solutions for flexible mixing of chemicals complies with the respective health and safety regulations. User- and maintenance-friendly systems are the standard of GF Piping Systems.



Water Recycling in High-Performance Shipbuilding

PVC-U piping systems, combined with innovative measurement and control technology, provide a highly economical solution for water treatment and recycling. Chemical compatibility is guaranteed within the water cycle process.

GF Piping Systems – worldwide at home

Our sales companies and representatives ensure local customer support in over 100 countries.

www.piping.georgfischer.com



The technical data are not binding. They neither constitute expressly warranted characteristics nor guaranteed properties nor a guaranteed durability. They are subject to modification. Our General Terms of Sale apply.

Adding Quality to People's Lives

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